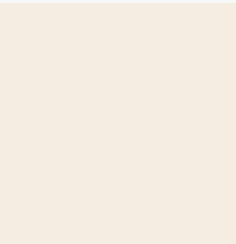
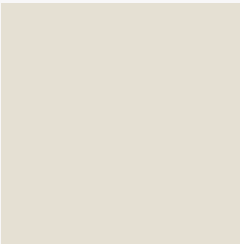


Earthtones

A blending of subtle saturation and stepped shades



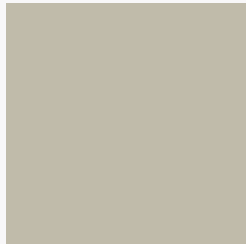
Satin Creme



New Bone White



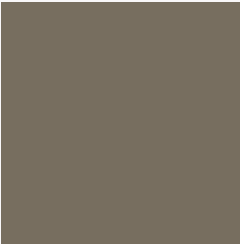
Oyster White



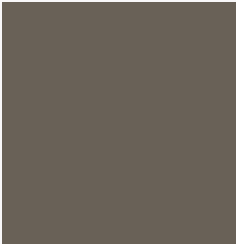
Beige



Sandstone



Beige Grey



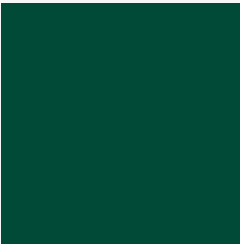
Toffee



Earthtone



Patina Green



Moss Green



New Dark Bronze

Historic Shades

Classic colors with deepened contrast and iconic balance



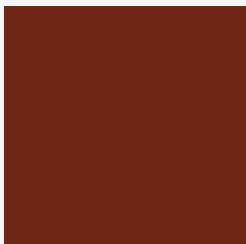
Teal



Interstate Blue



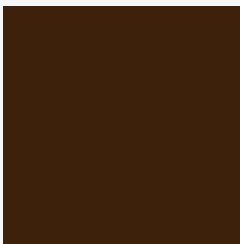
Holly Green



Redwood



Burgundy



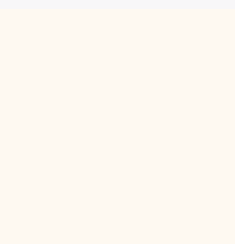
Chestnut

Contemporary Studio

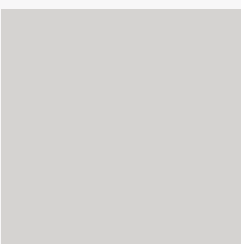
Illuminating the neutral spectrum of color saturation and hue



White



Sky White II



Polar White



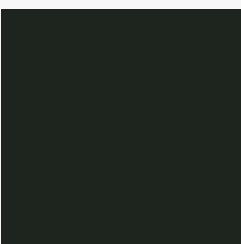
Agate Grey



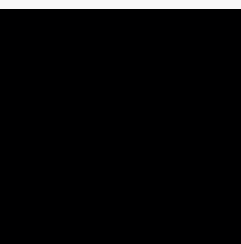
Slate Grey



Telegrey I



Dark Bronze
Heat Reflective



Black
Heat Reflective

2604 Aluminum Color Program

A curated collection of designer-driven color palettes assembled to enhance the Contemporary lines of Modern Architectural design.

Exterior Paints, Textures, Resembles Metallics and Interior Finishing Custom Color Matching Two-Tone Color Options

Textures

Dimensioned and layered, inspired by depth and composition



Textured Dark Bronze
Heat Reflective



Textured Dark Grey



Textured Black
Heat Reflective

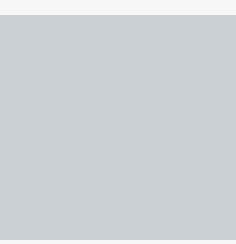


Textured Dark Espresso
Heat Reflective



Resembles Metallics

A modern and consistent interpretation of anodized finishes



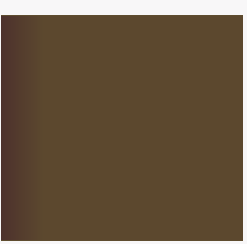
Resembles
Clear Anodized



Resembles
Champagne
Light Range



Resembles
Champagne
Dark Range



Resembles
Dark Bronze
Light Range



Resembles
Dark Bronze
Dark Range
Heat Reflective



Resembles
Light Bronze



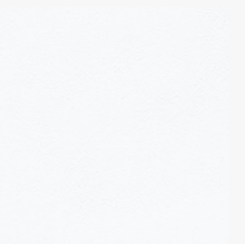
Resembles
Black Anodized
Heat Reflective

Interior Finish Options*

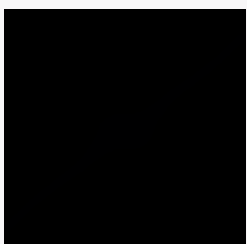
Factory Prefinish options include paints and primer



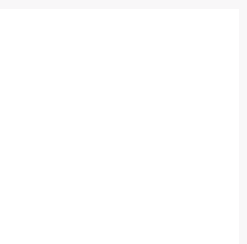
Natural



Primed



Black



White



* Factory Prefinish Interior Color Options available :
TimberLine / TimberVu Windows and Doors
Insight Windows and Doors
Brighton Windows and Doors
CityLine/ CityVu Windows and Doors can be finished with different interior and exterior colors.

Custom Color Matching Options also available.

Heat Reflective Paints offer up to a 25% cooler surface temperature when compared to standard paint finishes.

Actual Product Color could vary from samples shown due to variances in print and product manufacturing processes.

Performance Specifications :

Test Parameters	ASTM Reference Number	FGIA 2604	FGIA 2605
Pretreatment		Multi-Stage Cleaning and Pretreatment System, Chrome and Non-Chrome	Multi-Stage Cleaning and Pretreatment System, Chrome and Non-Chrome
Pretreatment Coating Weight		Chrome 30mg/ft² Minimum	Chrome 40mg/ft² Minimum
Film Thickness		2 - 4 Mils	2 - 4 Mils
Ability to Repair		Please see TCI Film Touch-up and Repair Procedures www.tcipowder.com	
Sealant Compatibility		Meets Performance Requirements of AAMA 800 Sealant Specifications	
Hardness		H-2H Values represent TCI Product Characteristics	
Dry Adhesion		No Loss of Adhesion	
Wet Adhesion		No Loss of Adhesion	
Boiling Water Adhesion		No Loss of Adhesion	
Abrasion Resistance		Abrasion Coefficient ≥ 20 min.	Abrasion Coefficient ≥ 40 min.
Muriatic Acid		No Change after 15 Minute Spot Test	
Mortar Resistance		No Adhesion Loss or Appearance Change after 24 Hour Pat Test	
Nitric Acid Resistance		5 DE Maximum Color Change after 30 minute Vapor Exposure	
Detergent		No Change or Adhesion Loss after 72 Hour Immersion	
Window Cleaner		No Change or Adhesion Loss after 24 Hour Spot Test	
Humidity Resistance	ASTM D 714	3000 Hours : No More than "Few" Blisters - size 8	4000 Hours : No More than "Few" Blisters - size 8
Corrosion Resistance	ASTM G85 ASTM D 1654	1500 Hours of Cyclic Corrosion per ASTM G85, Annex 5: Minimum Rating of 7 on Scribe or Cut Edges: Minimum Rating of 8 in the Field (ASTM D 1654)	2000 Hours of Cyclic Corrosion per ASTM G85, Annex 5: Minimum Rating of 7 on Scribe or Cut Edges: Minimum Rating of 8 in the Field (ASTM D 1654)
Outdoor Resistance	ASTM D 4214	5 Years South Florida: Maintain Film Integrity; 5 DE (Huner) Maximum Color Change; Chalking (ASTM D 4214) ≤ 8; Gloss Retention ≥ 30%; Erosion Resistance less than 10% Film Loss	10 Years South Florida: Maintain Film Integrity; 5 DE (Huner) Maximum Color Change; Chalking (ASTM D 4214) ≤ 8; Gloss Retention ≥ 50%; Erosion Resistance less than 10% Film Loss

Warranties are non-transferable and apply to the original owner. Other exclusions could apply. For full warranty information, please go to www.quakerwindows.com/warranty-information

As of 10/21/2024

2604 Aluminum Color Guide



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