# Fixed and Operable Windows with Anchor Strap Installation Guide InsightAL/InsightWD/I200A/I200W

-Scan here for a digital version-

Part # IG-120 - V.1.1 10/15/2026

Pages 5 to 11 -- Weather Resistant Barrier (WRB) Application
Pages 12 to 14 -- Liquid Barrier Application (LBA)

If this set of instructions does not match your installation method or the wall conditions of the job site, please call Quaker Customer Service for additional information.

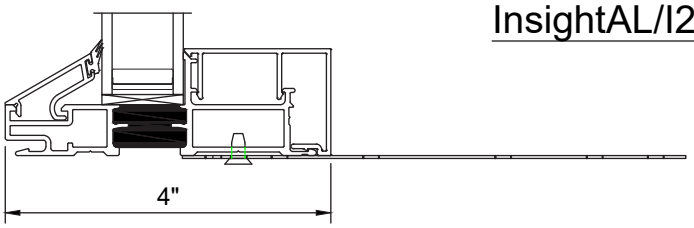
Quaker Window Products
504 Highway 63 S
Freeburg, MO 65035
Phone: 800-347-0438
Fax: 573-469-4151
www.quakerwindows.com

## Note:

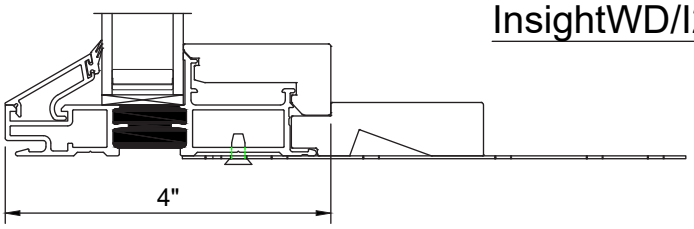
While the details within these instructions are based on the I200 Fixed configuration, the installation and sealing methods also apply for the other Operable and Operable/Fixed configurations shown below. Some Wood and Aluminum Cladding is not shown for clarity.

Fixed frames shown, but the following instructions will cover all frame options, including all operable windows.

InsightAL/I200A




InsightWD/I200W



## Tools Required by Installer

Safety Glasses 

Drill/Driver 

Level 

Caulk Gun 

Utility Knife 

Metal Cutting Saw 

Tape Measure 


Staple Gun 

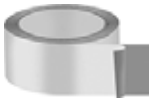
Rubber Mallet 

J-Roller 

## Materials Required by Installer

Foam Backer Rod 

Plastic Shims 

Self-Adhering Flashing Tape 

Perimeter Fasteners 

Sealant 

Denatured Rubbing Alcohol 

## -Carefully read these instructions before starting any installation-

Failure to install and maintain QUAKER® products according to these instructions may void any product warranty. However, these are generic instructions that cover common situations and applications, aspects of which may not be appropriate for all installations due to building design, site conditions, construction materials, or installation methods used. Refer to shop drawings, if applicable, for additional notes and details. Please consult Quaker for specific applications not covered in these installation instructions, or visit our website at www.quakerwindows.com, or call 800-347-0438 for additional information.

### Tools

- Follow manufacturer's instructions and safely operate tools, ladders, or scaffolding. Always wear safety glasses. Failure to do so could result in injury, product, or property damage.

### Handling

- Do not store QUAKER products outside or in an unprotected, high moisture, or high heat environment prior to installation. Doing so could result in product damage.
- Do not carry, transport, or store QUAKER products in a flat (horizontal) position. Doing so could result in product damage or injury.
- Window and door units should be kept or stored in an upright (vertical) position, with support across the sill to avoid bowing. Do not lay any units in a flat position!

### Glass

- If glass gets broken, please exercise caution, as glass fragments can cause lacerations or other injuries. In many areas, local building codes require safety glass to be used in certain applications. All QUAKER products are available with safety glass if they are ordered that way.

### Fastening

- Metal fasteners and components could corrode when used in contact with preservative-treated lumber. Use approved and appropriate fasteners and components to fasten QUAKER products in this application. Failure to do so could result in a product performance failure, injury, or property damage.
- Quaker does not provide anchorage or fastener calculations.
- Quaker is not responsible for determining structural adequacy of the anchorage and fasteners used to install QUAKER products, or the openings into which they are installed.

### Installation

- Report any damage to dealer immediately. Do not install product if damaged. Quaker is not responsible for addressing products that are damaged after delivery, or product that is installed in a damaged condition.
- Always support window or door products in an opening until fully fastened. Failure to do so could result in the product falling out of an opening and causing injury, product, or property damage.
- Nailing flanges and drip caps (integral or applied) do not take the place of window flashing. All QUAKER products must be properly flashed and sealed with material compatible sealant for protection against water and air infiltration around the entire exterior perimeter. Failure to do so could result in a product installation failure and property damage.
- Windows and doors must be properly shimmed. To properly shim a QUAKER product, follow relevant installation guidelines, and never set a window directly on a sill plate. Failure to shim properly is an installation failure that could result in product performance failure or property damage.
- Construction directly above an opening must be engineered and designed not to transfer loads directly to any windows or doors. If live or dead loads are transferred to a QUAKER product, this may affect functionality and result in glass failure or otherwise damage frame joinery, perimeter seals, or other aspects of the product. Proper construction of the rough opening must take place prior to the installation of the QUAKER product.
- Please confirm that any necessary vertical deflection of the head condition is consistent with the selected QUAKER product. Most QUAKER products are not designed to allow any deflection at the head condition. Shop drawings may indicate the maximum allowable vertical deflection at the head condition of a QUAKER product. If vertical deflection is a concern but shop drawings are not provided, please contact Quaker for assistance.
- Windows and doors have small parts that, if swallowed, could pose a choking hazard to young children. Please dispose of unused, loose, or easily removed small parts. Failure to do so could result in injury or death.
- Do not drill through or into the sill or frame of any QUAKER products, whether to install alarm wires or for any other reason.
- During installation and positioning of any window or door products with an aluminum frame, make sure to align the thermal break of the product, with the insulation plane or air barrier of the building itself, in order to maintain continuity and integrity of the thermal envelope, and prevent thermal bridging that leads to excessive thermal transfer and/or condensation. In other words, the thermal break of the product must be recessed from the exterior plane of the wall opening, remain fully embedded within the wall opening, and not be exposed directly to exterior elements.

Sealing

- Follow supplier instructions for proper application of minimally expanding foam, sealant, water resistant barrier or liquid barrier, and flashing products and systems to ensure safety, proper material application, compatibility, and to understand the need for periodic maintenance for continued weather resistance of their products. Failure to do so could result in product performance failure or property damage.
- Minimally expanding foam insulation must be compliant with AAMA 812.
- If silicone is selected as an appropriate sealant, Quaker recommends using 100% neutral cure silicone sealant, that is ASTM C920 compliant. Always clean and prepare the surfaces where the sealant will be applied per the manufacturer's recommendation. Once applied, properly tool the sealant in place. Failure to do so could result in product performance failure or property damage.
- Flashing tape must meet ASTM-D779 performance requirements.
- Maintain and properly seal a minimum of 1/4” gap (or whatever is specified within these installation instructions or shop drawings) around the perimeter of the window or door frame and the exterior finish materials. Failure to do so could result in product installation failure or property damage.

Joining

- Do not join any Quaker product to another product that is not designed for joining. Joined products must be individually supported in the opening. Failure to do so could affect operation and product performance and could result in a product installation failure or property damage.

Cleaning

- Do not use any cleaning agent other than a mild, non-abrasive window washing solution or glass cleaner applied in accordance with any product labeling instructions and Quaker's care and maintenance instructions. The use of harsh chemicals (such as brickwash, bleach, alcohol, hydrochloric acid, or muriatic acid) for cleaning or other purposes may damage QUAKER products, glass, fasteners, hardware, seals, sealant, or metal flashing. Please protect these products by following the cleaning product's instructions for its proper use.
- Do not use a razor blade to clean a glass surface, as damage to the glass may result.

IMPORTANT

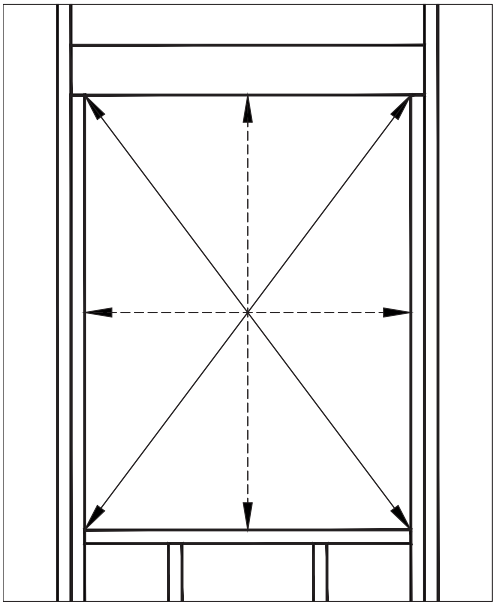
- Buildings constructed prior to 1978 may contain lead paint which could be disturbed during window or door replacement. For more information on proper management of lead paint, go to: www.epa.gov/lead
- Care must be taken to properly recycle or dispose of used or old materials. Any recyclable material should be separated from non-recyclable or hazardous materials. Please consult with local or state authorities regarding proper disposal of non-recyclable or hazardous materials.
- Inspect all window and door units for any damage or defects prior to installation. Contact the nearest QUAKER distributor if there are any problems or issues.
- **WARNING:** This product can expose you to chemicals, including titanium dioxide or methanol, which are known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov
- **WARNING:** Drilling, sawing, sanding, or machining wood products can expose you to wood dust, a substance known to the State of California to cause cancer. Avoid inhaling wood dust or use a dust mask or other safeguards for your personal protection. For more information go to www.P65Warnings.ca.gov
- When installation is completed, operable window and door products, and related hardware or equipment, may require some adjustments. Confirming operability and making minor adjustments are within the scope of the installation services performed by others.
- **WARNING - OVERHANG NEEDED:** It is recommended that doors (swing and sliding) with ADA or Low-Profile Sills be installed with an overhang depth equal in length to the height of the door. If you choose to use an overhang depth less than the height of the door, you must confirm that it is appropriate based on code requirements and the expected local wind and rain conditions.

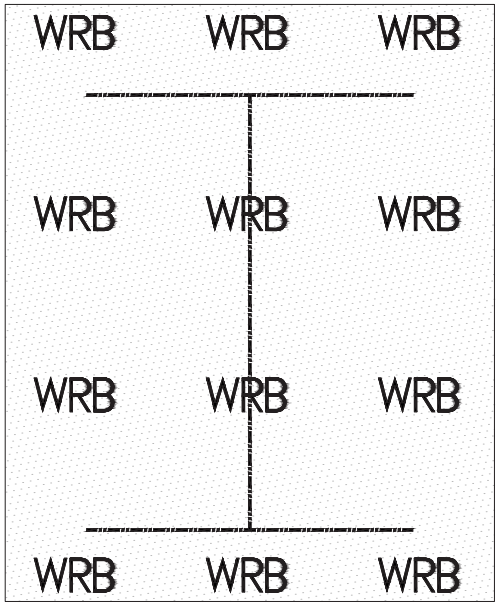
# With Weather Resistant (WRB) Application (Pages 5-11)

**--See FMA/AAMA 100-12 for additional information--**

## WB1

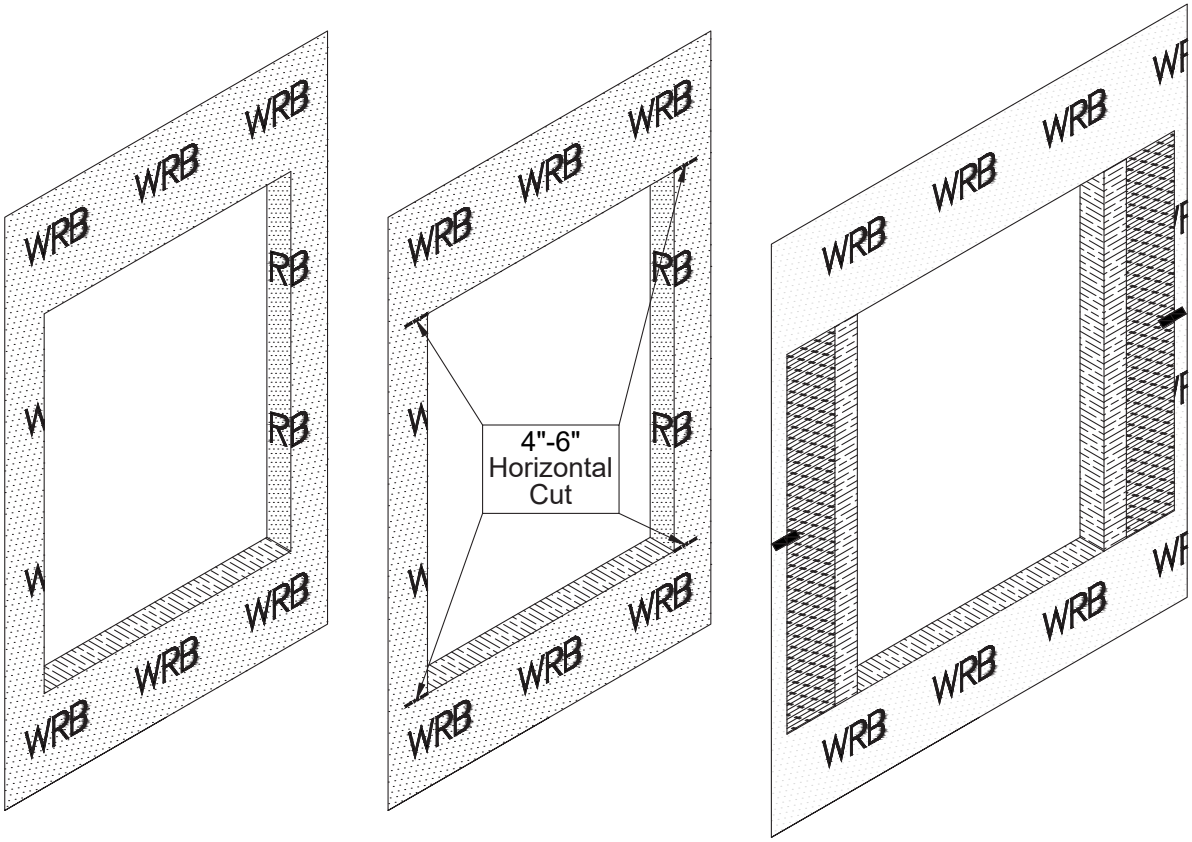
From the interior, measure and verify the size of the rough opening. The rough opening should be 1/2” wider and 1/2” taller than the Window Unit, unless otherwise specified on the shop drawings. Verify the rough opening is flat, plumb, level, and square. Take diagonal measurements to check for square. The sill plate beneath the unit must be level for proper unit operation. Go to the exterior and cut the Weather-Resistant Barrier (WRB) in an ‘I’ pattern.





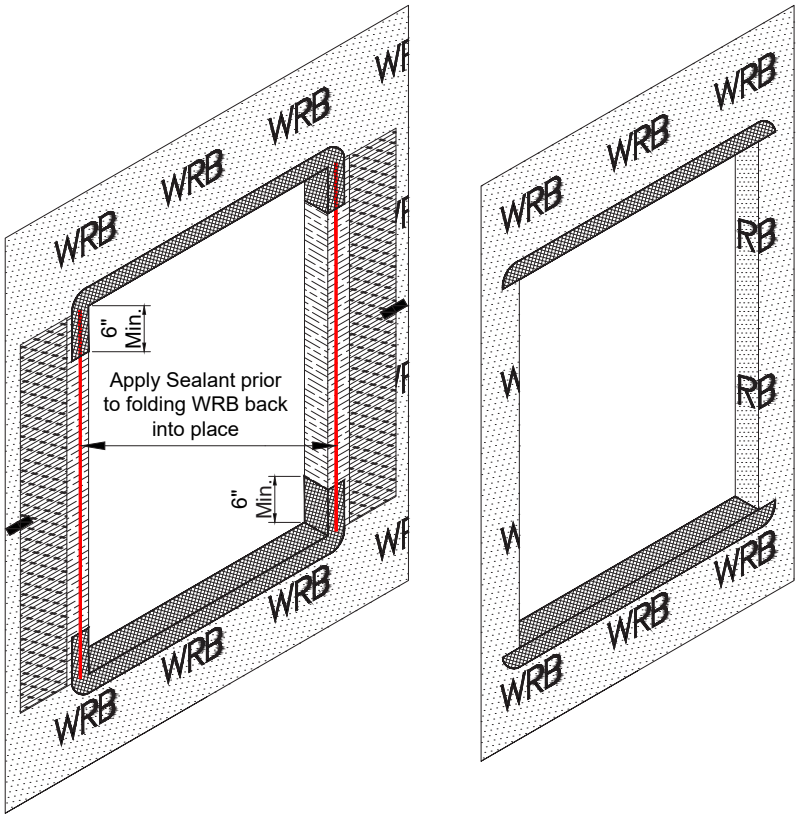

## WB2

Fold the WRB sides towards the interior and trim as needed. Do not staple in place. Make 4”-6” horizontal cuts in the WRB at the head and sill jambs. Fold back WRB at the cut lines, and tape into place.



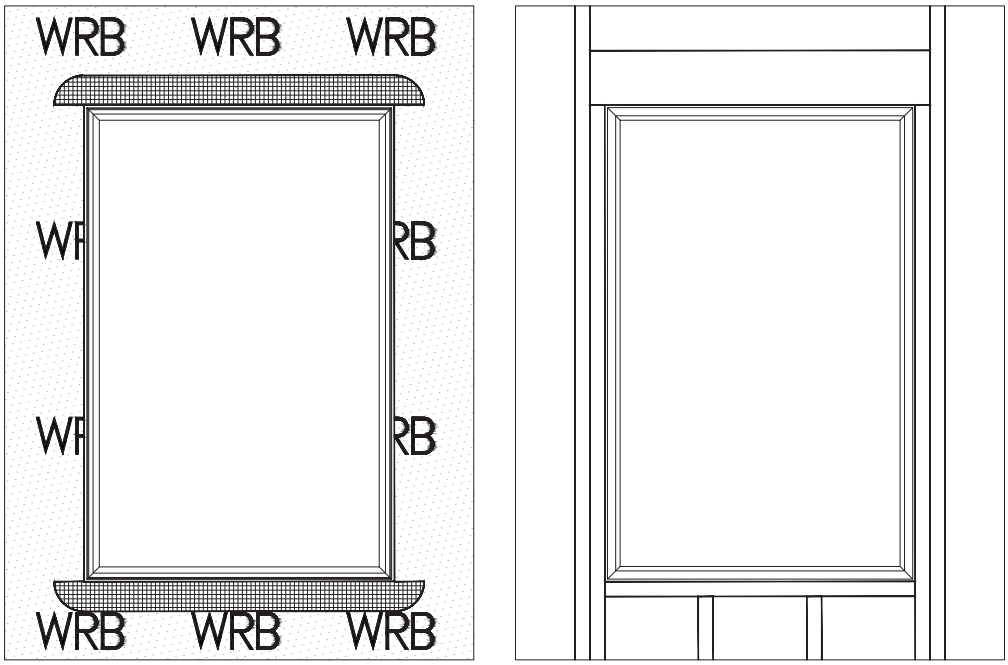
# WB3

Measure the width of the rough opening,and cut two (2) lengths of self-adhering flashing that is 12”, or more, than the width of the rough opening. This will allow the flashing to run 6”+ up/down each jamb condition. Apply the flashing to the exterior sill side first, allowing for a minimum of 3” below the sill and up each side. The flashing tape must cover the entire sill plate. Then apply the flashing to the exterior head side first, allowing for a minimum of 3” above the head and down each side. The flashing tape must cover the entire head member. If needed, apply an additional piece of flashing over the first one with a 1” minimum over-lap. Start from the exterior and work towards the interior. After applying the sill/head flashing, apply sealant at the jambs where shown. Fold the WRB jamb flaps back into place, over the sill flashing, and fix into place. Leave head flap in place.




# WB4

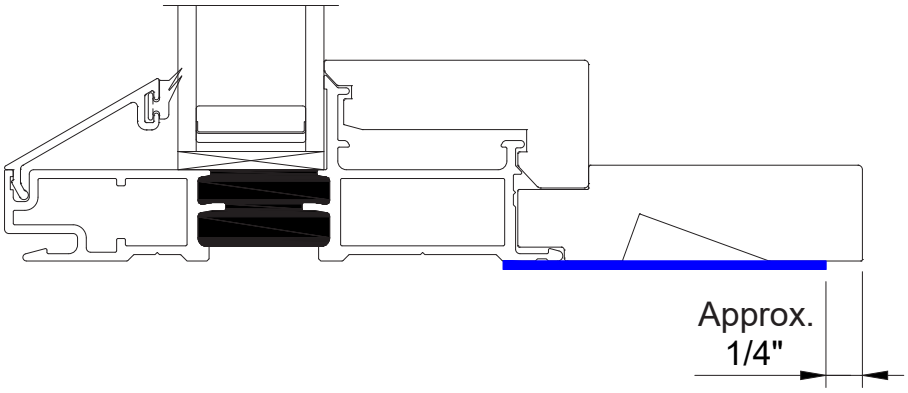
Test fit the Window Unit in the opening to ensure proper fit.
Make sure unit can be installed square, plumb, and level. Insert plastic shims at the sill and jambs.

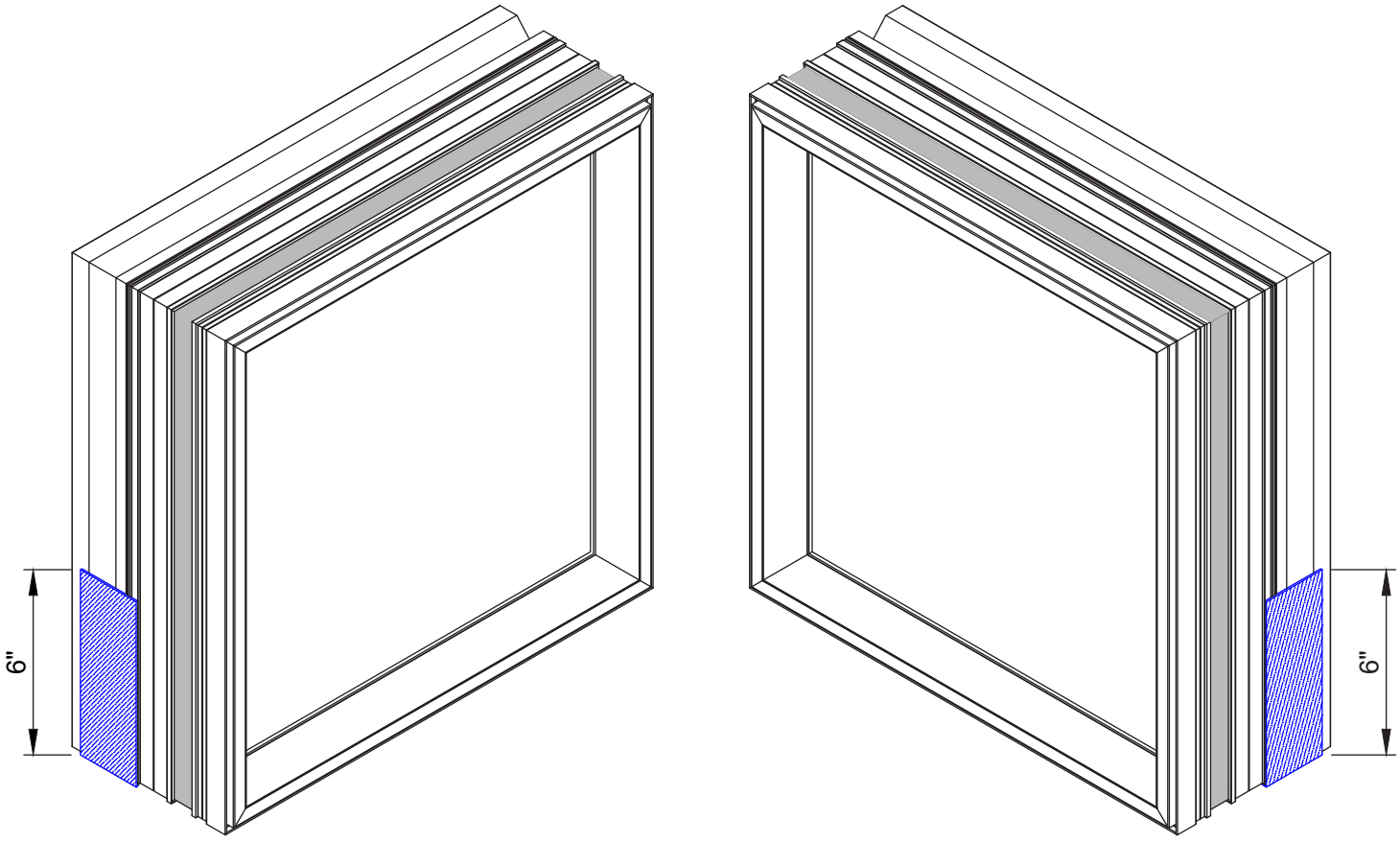


# WB5

**-THIS STEP REQUIRED ONLY WHEN WOOD INTERIOR TRIM IS FACTORY APPLIED-**

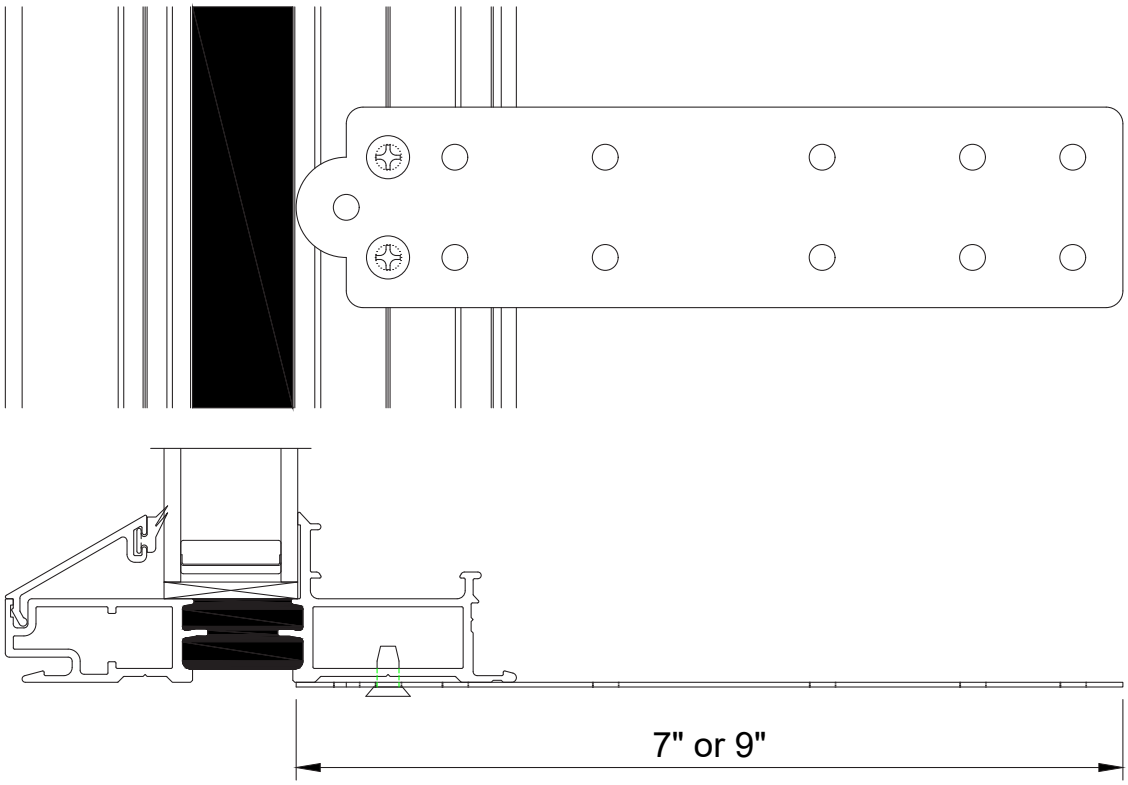
Aply flashing tape (similiar to the WRB flashing tape shown in Step WB3)
to the underside of the wood trim and frame, and 6” up each jamb as shown below.



## WB6

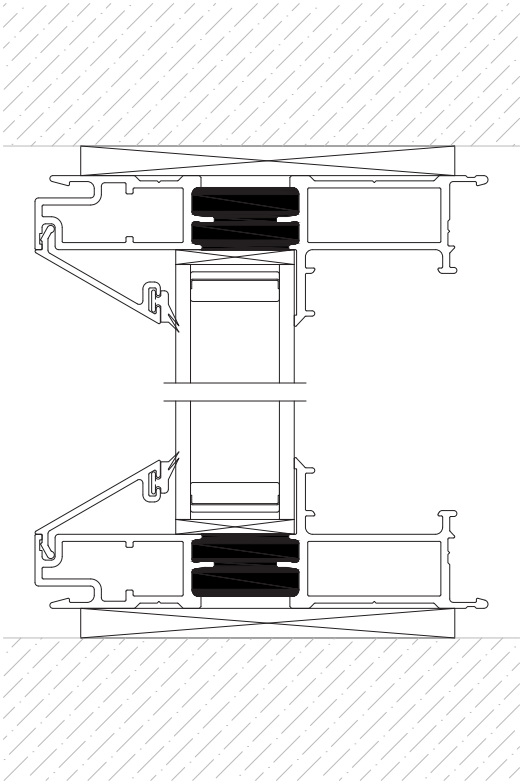
Apply the supplied Anchor Straps to the Window Unit. Locate per the Shop Drawings or Structural Calculations. If neither of these were supplied, locate at 3” from ends and 12” O.C.

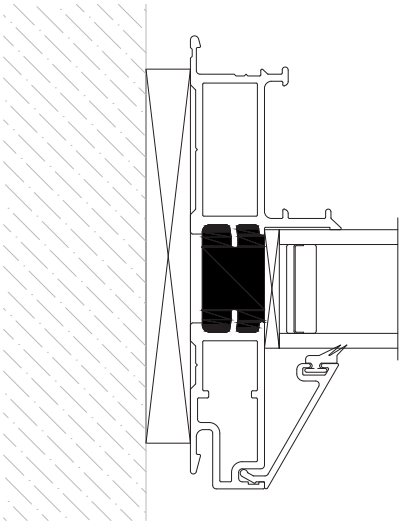



## WB7

Re-Install the Window Unit in the opening. Use plastic shims at the perimeter head, sill and jambs. Make sure the unit is tight against the surrounding conditions, and is square, plumb, and level.

**DO NOT PLACE WINDOW UNIT DIRECTLY ON THE BUILDING STRUCTURE WITHOUT SHIMS.**

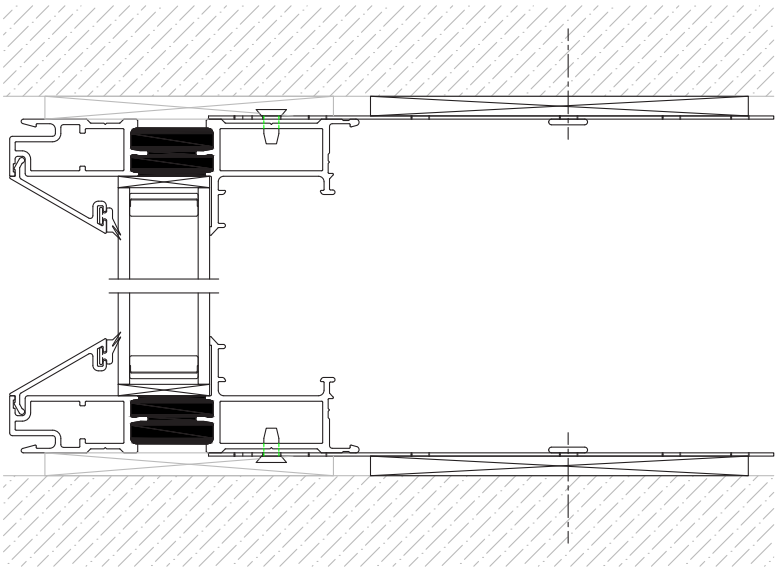


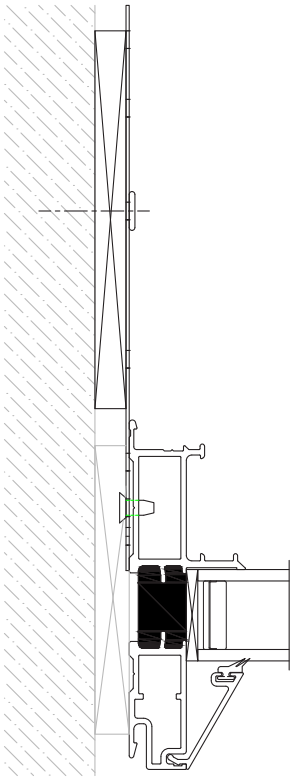


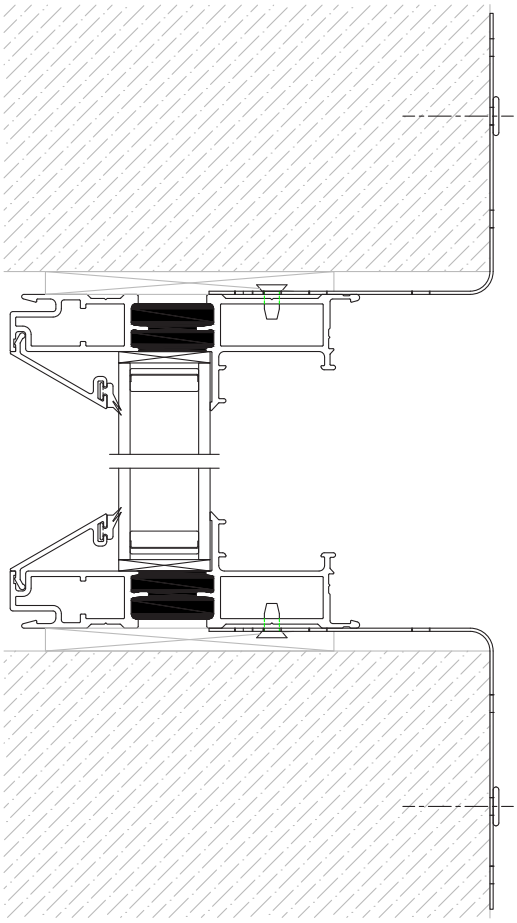
At the sill, shims should be located 3” from all window frame jambs and no greater than 12” on center.

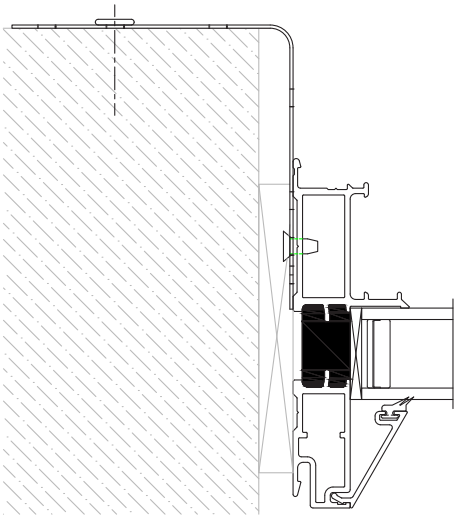
# WB8

After shimming the Window Unit, anchor it to the building structure. The Anchor Clips can remain straight or be bent around the building structure. If remaining straight, shim under the Anchor Strap.
Use the fastening method shown on the Shop Drawings or Structural Calculations.
If neither were supplied, use (2) #10 Fasteners or (2) Nails per Anchor Clip.







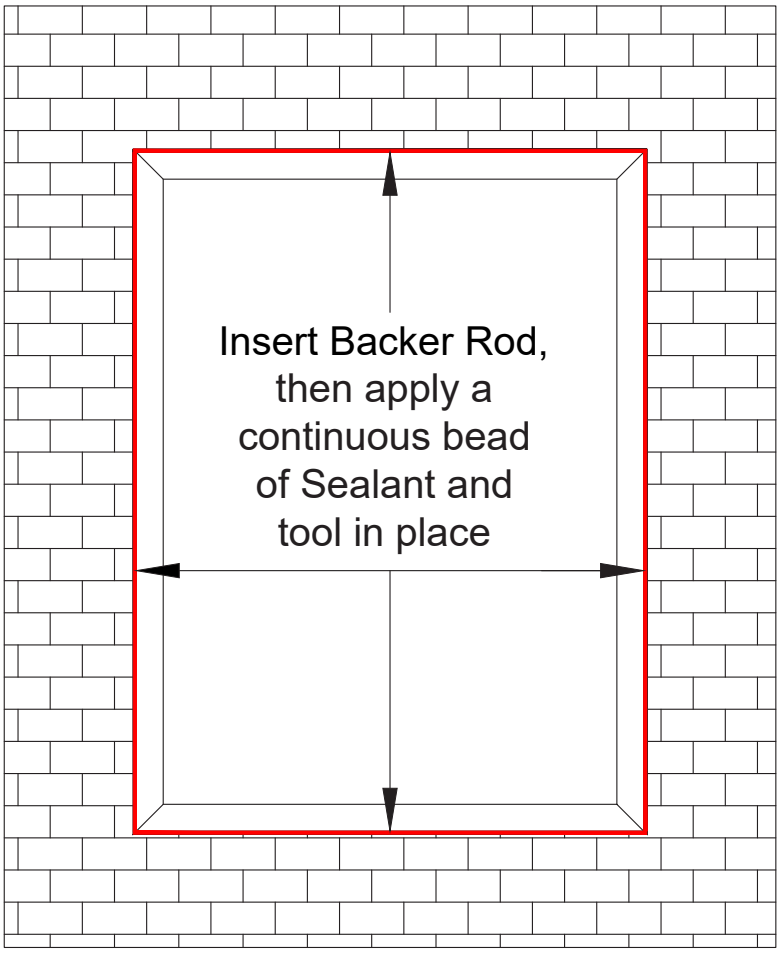


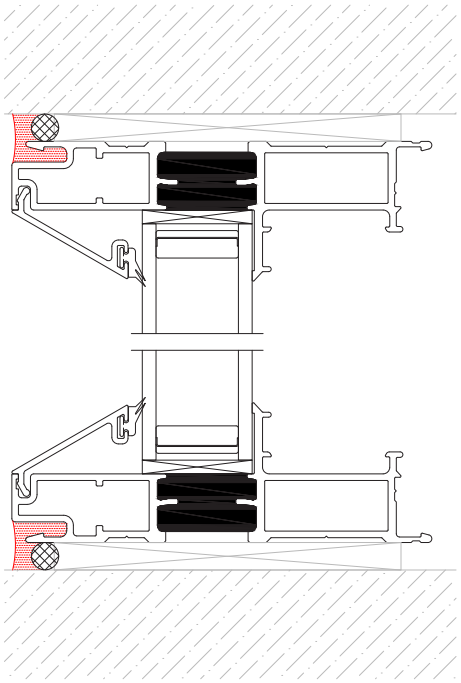
# WB9

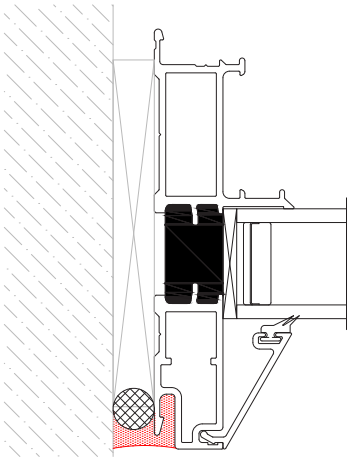
Refer to the Shop Drawings if additional flashing or other material is required. After exterior building construction is completed, install backer rod, then apply a continuous bead of sealant around entire exterior perimeter of window frame and tool in place.

Note:
Installer to verify that Sealant being used is compatible with Quaker window frame and the surrounding building construction materials.

Note:
Please inform the exterior facade installer that they must maintain a minimum 1/4” gap between the facade material and the Window Unit, and that the facade material should never come in contact with the Window Unit.



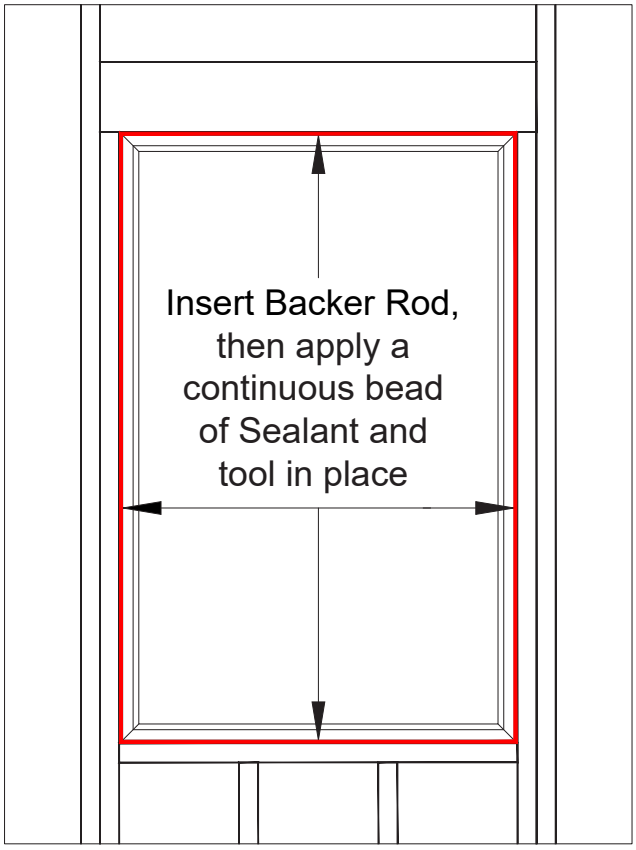



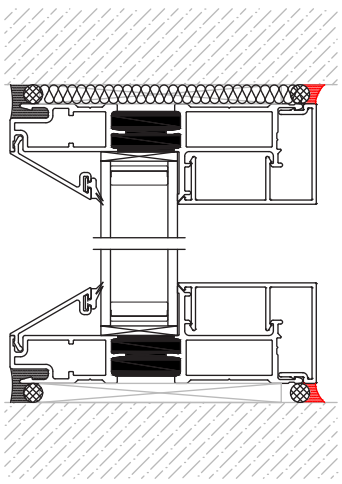


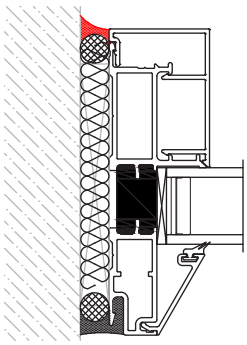
# WB10

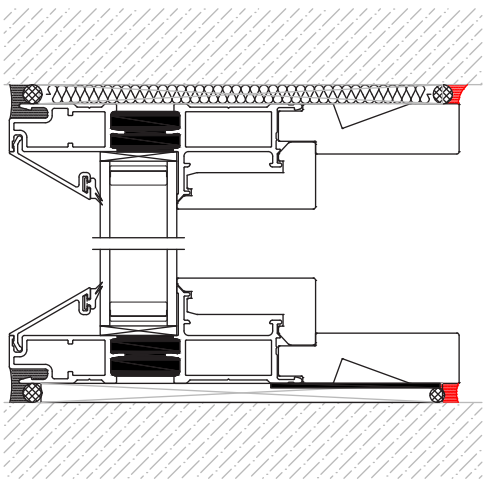
At the interior head and jambs, insert insulation between the frame and the building conditions (no insulation at the sill). Install a backer rod, then apply a continuous bead of sealant around the entire interior perimeter of the window frame. Tool sealant in place as needed.
If Extension Jambs are used/required, refer to Instruction IG-118. Install a backer rod and apply a continouous bead of sealant around the entire perimeter.

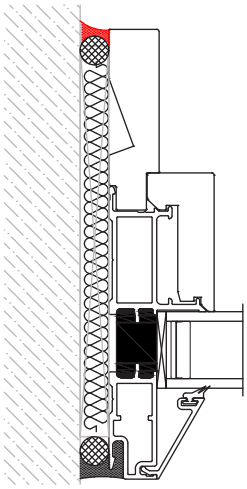
Note:
Installer to verify that Sealant being used is compatible with Quaker window frame and the surrounding building construction materials.

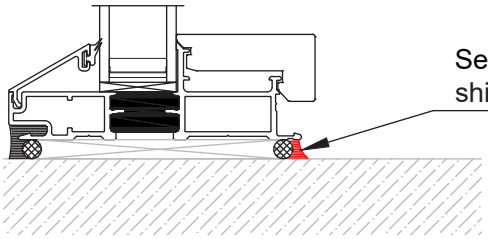








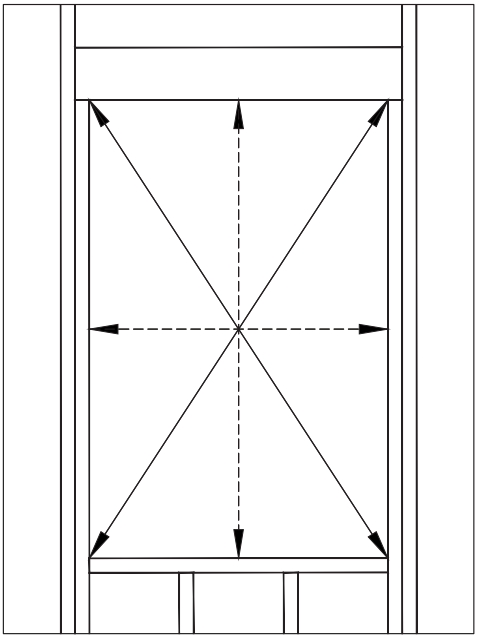


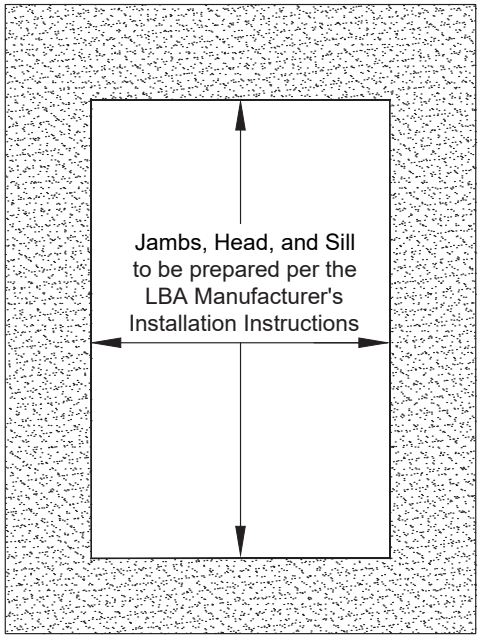

**This Completes the Installation when Weather Resistant Barrier is being used**

# Liquid Barrier Application (LBA) (Pages 12-14)

## LB1

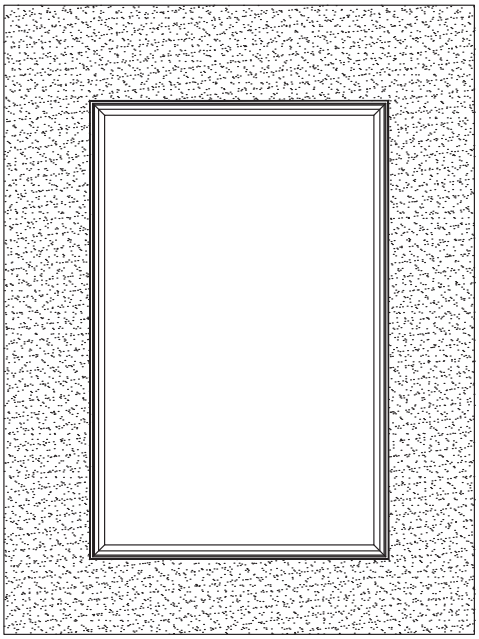
After the initial LBA has been applied, from the interior measure and verify the size of the rough opening. The rough opening should be 3/4” wider and 1/2” taller than the Window Unit, unless otherwise specified on the shop drawings. Verify the rough opening is flat, plumb, level, and square. Take diagonal measurements to check for square. The sill plate beneath the unit must be level for proper unit operation.

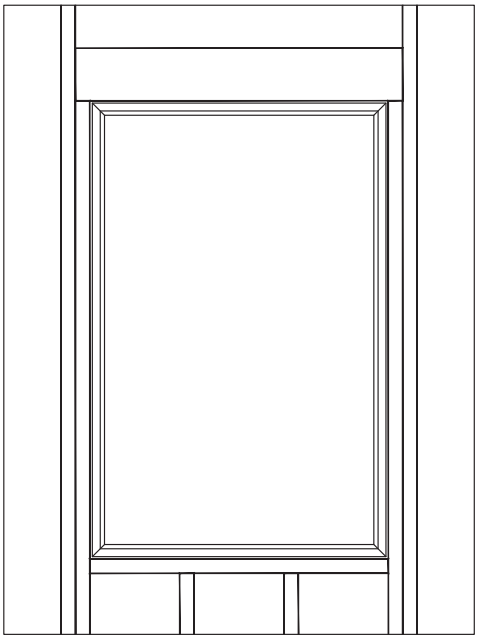





## LB2

Test fit the Window Unit in the opening to ensure proper fit.
Make sure unit can be installed square, plumb, and level. Insert plastic shims at the sill and jambs.





## LB3

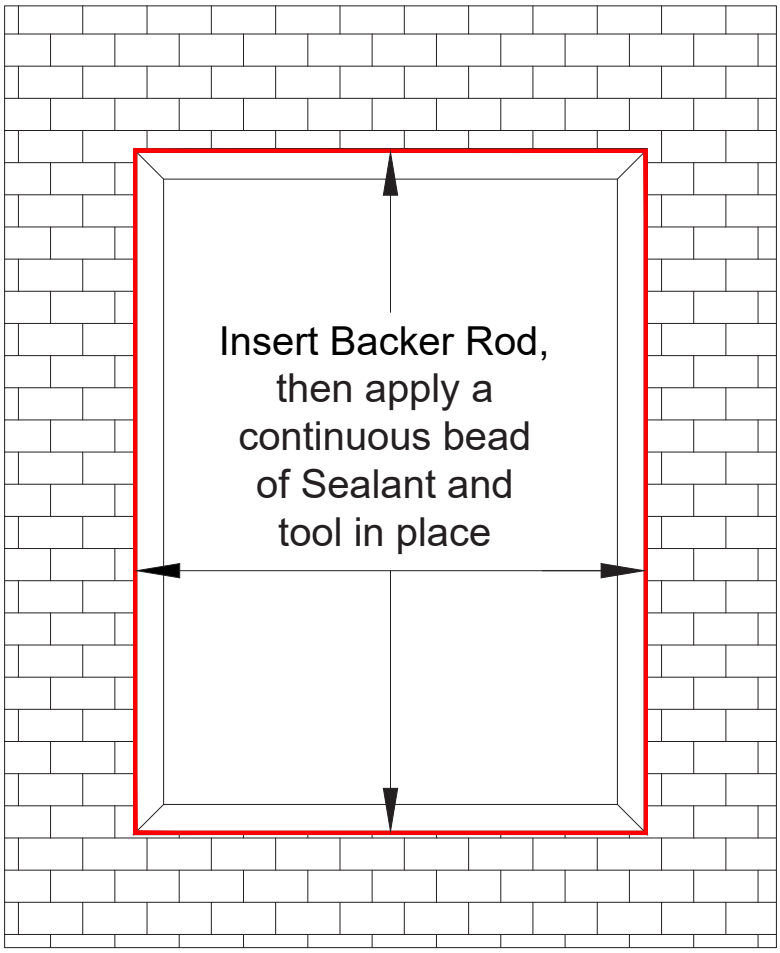
Go to Instructions WB5 through WB8 (Pages 7 to 9) before continuing the Liquid Barrier installation.
These instructions are based and may show Weather Barrier building conditions,
but apply to the Liquid Barrier building conditions also.

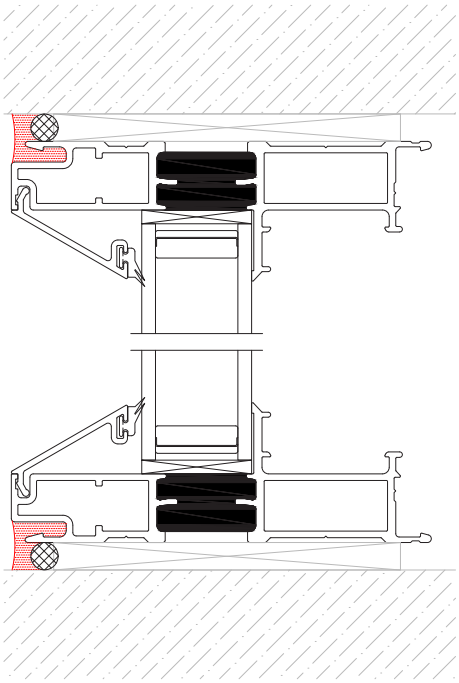
# LB4

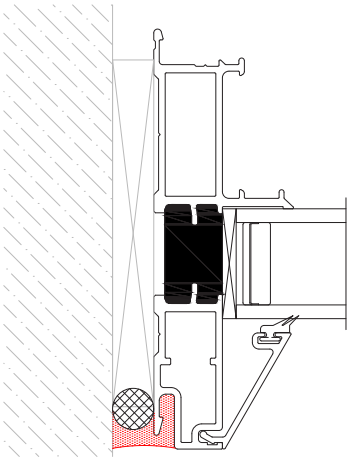
Refer to the Shop Drawings if additional flashing or other material is required. After exterior building construction is completed, install backer rod, then apply a continuous bead of sealant around entire exterior perimeter of window frame and tool in place.

Note:
Installer to verify that Sealant being used is compatible with Quaker window frame and the surrounding building construction materials.

Note:
Please inform the exterior facade installer that they must maintain a minimum 1/4” gap between the facade material and the Window Unit, and that the facade material should never come in contact with the Window Unit.



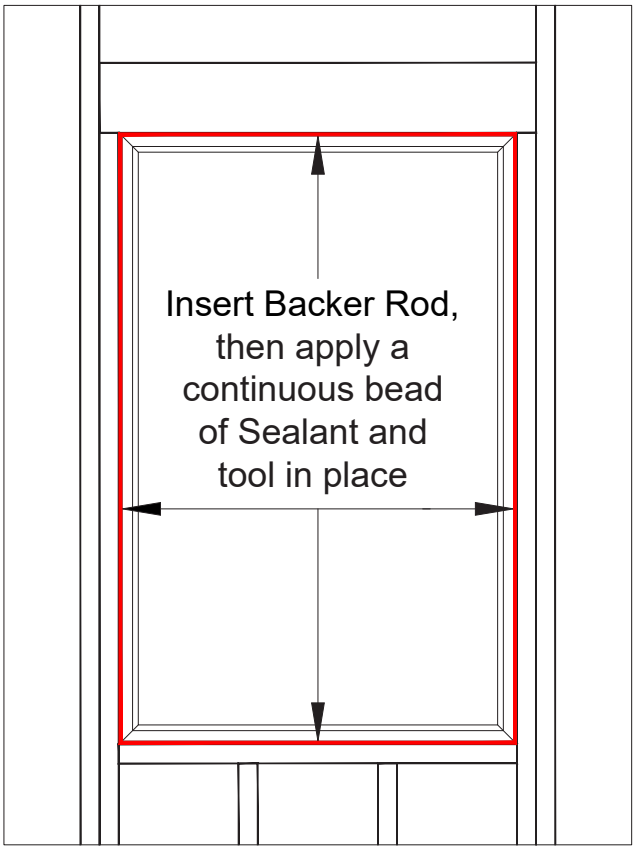



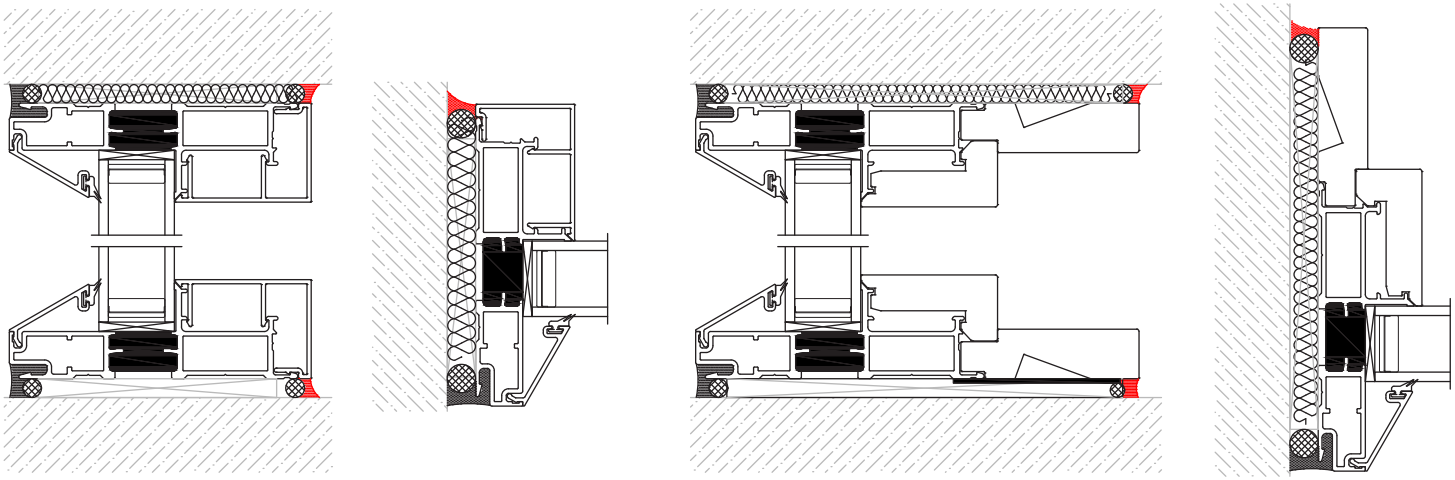


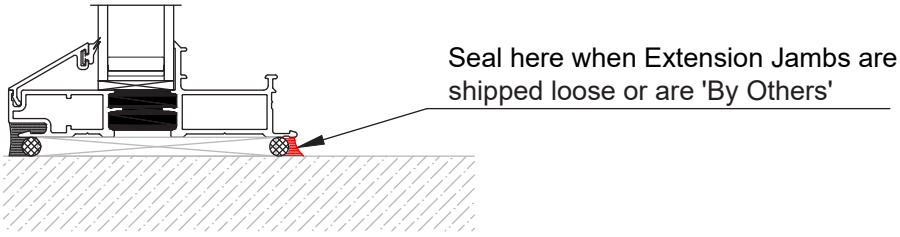
# LB5

At the interior head and jambs, insert insulation between the frame and the building conditions (no insulation at the sill). Install a backer rod, then apply a continuous bead of sealant around the entire interior perimeter of the window frame. Tool sealant in place as needed.
If Extension Jambs are used/required, refer to Instruction IG-118. Install a backer rod and apply a continouous bead of sealant around the entire perimeter.

Note:
Installer to verify that Sealant being used is compatible with Quaker window frame and the surrounding building construction materials.






**This Completes the Installation when Liquid Barrier is being used**