



M600

COMMERCIAL ALUMINUM SERIES

Casement | Project-Out | Fixed | Sliding Door | Terrace Door



Credit: Jason Keen Photography

**Architectural Window & Door Solutions
for the Modern Building World**

www.QuakerCommercialWindows.com

M600

COMMERCIAL ALUMINUM SERIES

The Modern Solution

Building in the 21st century is more complex than ever. In fact, it's no longer just building. It's harmonizing. It's modernizing. It's stylizing. It's building for today with the future in mind. The windows and doors that will help you do that are right here: Quaker's M600 Series -- the modern solution.

Engineered for Strength

- Life cycle tested to achieve NAFS certified AW-ratings
- Heavy-gauge aluminum allows for taller/wider sizes
- Impact Tested and FBC-approved models

Designed for Flexibility

- Integral nailing flange for new construction
- Multiple retrofit installation accessories
- Structural mull systems
- Interior and exterior trim packages
- Any color in the rainbow is available with our custom color capabilities

Built for Long-Term Durability

- Quaker powder coat paint finishes resist fading and chipping much better than liquid paint alternatives
- Only high-quality components found throughout all models
- One of the industry's best commercial warranties

Developed for Optimal Thermal Performance

- Effective glass choices for every part of the U.S.
- Standard 1" glass pocket with optional 1 3/8" to support and strengthen thermal performance
- Pour-and-Debridge thermal barriers

Saint Teresa de Calcutta Villa
San Diego, CA
Developer: 14th & Commercial CIC, LP
Contractor: Level 10 Construction LP
Architect: Joseph Wong Design Associates
Glazing Contractor: Lunstrum Windows
LEED: Gold

Credit: Joseph Wong Design Associates / jwdainc.com

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Selection Guide

Model	Frame Depth	Structural Test Rating	Test Size	Design Pressure	Air Infiltration	Water Resistance	U-Value Range [#]	SHGC Range [#]	STC Range ^x	OITC Range ^x
Casement	3 ¼"	AW-PG70	36" x 60"	70	<0.10	15	0.32-0.57	0.11-0.54	29-43	23-34
Project-Out	3 ¼"	AW-PG70	60" x 36"	70	<0.10	15	0.33-0.59	0.11-0.54	41-43	33-34
Fixed	3 ¼"	AW-PG70	60" x 60"	70	<0.10	12	0.18-0.50	0.13-0.68	32-43	26-33
Terrace Door (inswing)	4 ½"	AW-50	48" x 96"	50		10	0.33-0.58	0.09-0.52	34-38	30-33
Terrace Door (outswing)	4 ½"	AW-70	39" x 95"	70		12	0.33-0.57	0.09-0.52	34-38	30-33
Terrace Door (outswing w/ADA sill)	4 ½"	AW-50	48" x 96"	50		12	0.36-0.58	0.09-0.48	34-38	30-33
Sliding Door (M600)	5"	AW-50	123" x 96"	50		12	0.36-0.56	0.14-0.59		
Sliding Door (M300)	5"	CW-50	95" x 83"	50		7.5	0.35-0.40	0.14-0.50		

- U-Value and SHGC ranges are NFRC certified based on I.G. combinations incorporating some or all the following: Low-E glass, clear glass, argon gas and/or air fill, and grids

x - STC and OITC Ranges based on multiple I.G. combinations

All ratings listed are NAFS certified. Periodic re-certification testing is required thus data shown may vary slightly.



Legacy 202
Champaign, IL
Contractor: Wells & Wells
Architect: Mode 3 Architecture
Comm. Window Dealer: LS Building

Credit: The Daily Illini / dailyillini.com

800-347-0438



M600

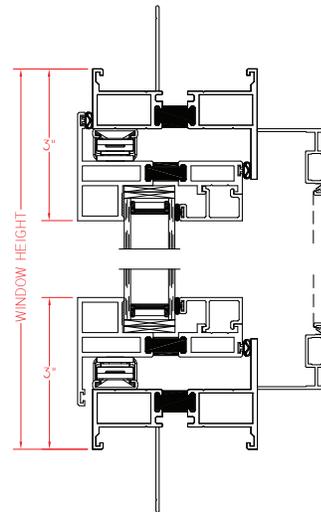
COMMERCIAL ALUMINUM SERIES

Products

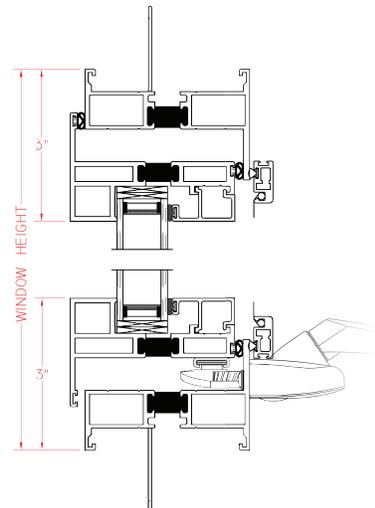
Casement

- AW-70 Rating
- Architectural grade aluminum
- Pour and debridge thermal barrier system
- 1" I.G. with warm-edge spacer
- Roto and Cam-Handle hardware
- Clean corner joints for greater aesthetic appeal
- Heavy-duty, sealed corner key construction eliminates sag
- With or without Integral nailing fin
- Single-frame combination capability
- Impact and Florida Building approved (M700)
- Standard and custom sizing for all models

M600 Push-out Casement
shown with nail fin



M600 Roto Casement
shown with nail fin



Riva Row
The Woodlands, TX
Developer: The Woodland Development Mgmt., LLC
Contractor: Hoar Construction
Architect: Allford, Hall, Monaghan, Morris
Glazing Contractor: Ranger Specialized Glass

Credit: The Woodlands / thewoodlandsarea.org

M600

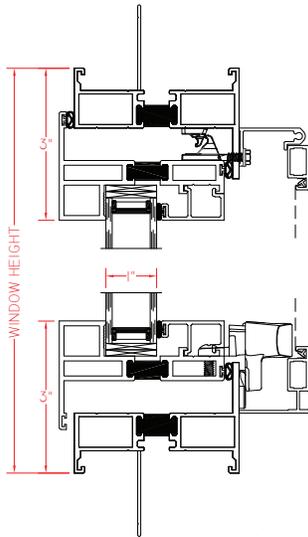
COMMERCIAL ALUMINUM SERIES

Products

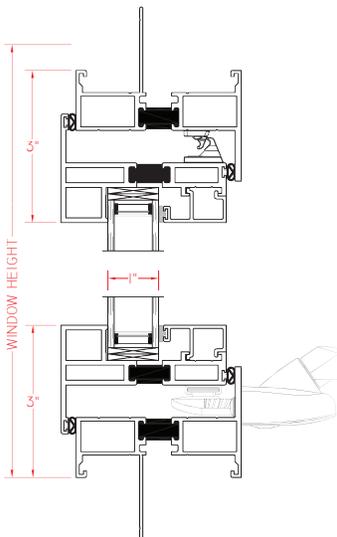
Project-Out

- AW-70 Ratings
- Architectural grade aluminum
- Pour and debridge thermal barrier system
- 1" I.G. with warm-edge spacer
- Roto and Cam-Handle hardware
- Clean corner joints for greater aesthetic appeal
- Heavy-duty, sealed corner key construction eliminates sag
- With or without Integral nailing fin
- Single-frame combination capability
- Impact and Florida Building approved (M700)
- Standard and custom sizing for all models

M600 Push-Out Project-Out
shown with nail fin



M600 Roto Project-Out
shown with nail fin



Moontower
Phoenix, AZ
Developer: Lincoln Ventures LLC
Contractor: JE Dunn
Architect: Shepley Bulfinch
Glazing Contractor: Ever-Ready Glass
LEED: Silver

Credit: Shepley Bulfinch

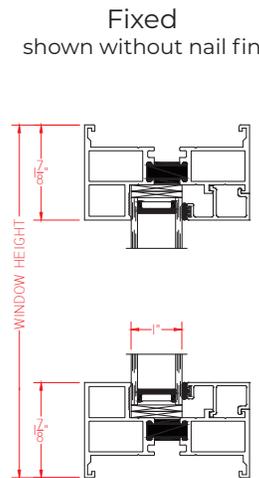
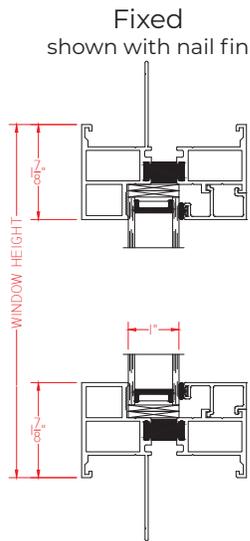
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COMMERCIAL ALUMINUM SERIES

Products

Fixed

- AW-70 Rating
- Architectural grade aluminum
- Pour and debridge thermal barrier system
- 1" I.G. with warm-edge spacer
- With or without Integral nailing fin
- Single-frame combination capability
- Heavy-duty, sealed corner key construction eliminates sag
- Clean corner joints for greater aesthetic appeal
- Geometric shapes
- Impact and Florida Building approved (M700)
- Standard and custom sizing for all models



Dollywood Heartsong Lodge & Resort
Pigeon Forge, TN
Developer: The Dollywood Company
Contractor: D & S Builders LLC
Architect: NELSON Worldwide



Credit: www.dollywood.com

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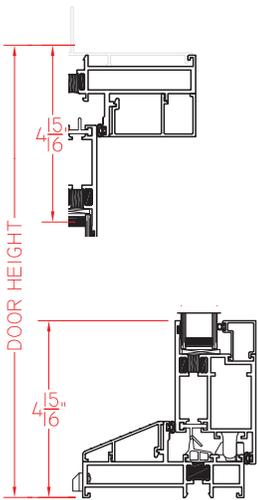
COMMERCIAL ALUMINUM SERIES

Products

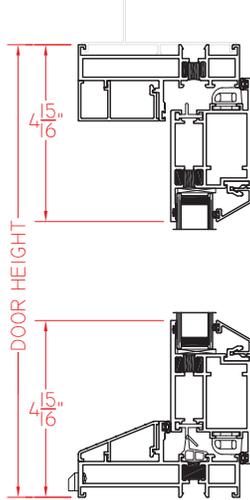
Terrace Doors

- AW-50/AW-70 Ratings
- Architectural grade aluminum
- Pour-and-debride thermal barrier
- 1" I.G. with warm-edge spacer
- Inswing or Outswing operation
- Concealed or barrel hinges
- Multi-point hardware standard
- Single-point hardware optional
- Keyed or unkeyed hardware option
- Heavy-duty corner keys eliminate sag
- Clean corner joints for greater aesthetic appeal
- Impact and Florida Building approved (M700)
- Optional ADA sill
- With or without nailing fin
- Standard and custom sizing
- Optional Fixed Transom and Sidelite

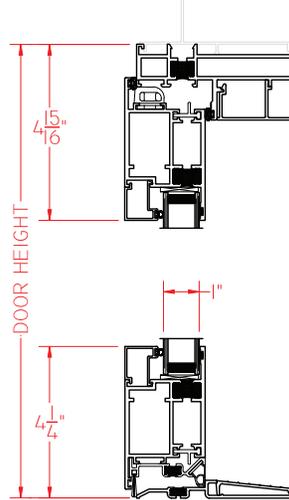
M600 Inswing
shown w/nail fin, standard sill & square exterior glazing profile



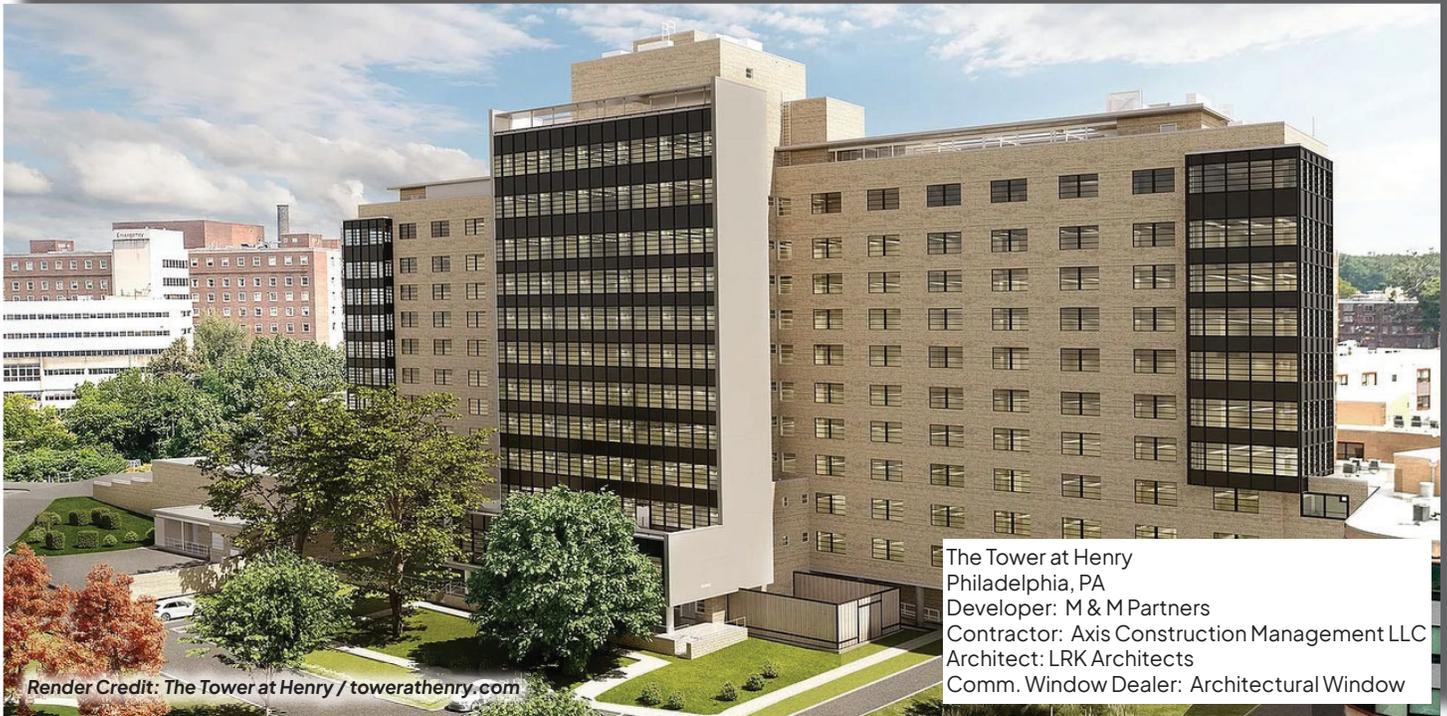
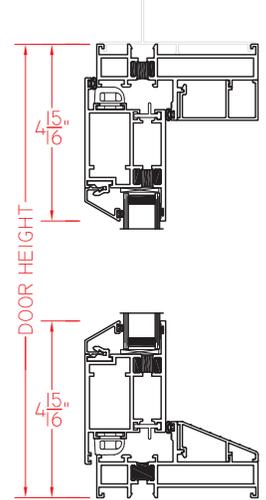
M605 Inswing
shown w/nail fin, standard sill & beveled exterior glazing profile



M600 Outswing
shown w/nail fin, optional ADA sill & square exterior glazing profile



M605 Outswing
shown w/nail fin, standard sill & beveled exterior glazing profile



The Tower at Henry
Philadelphia, PA
Developer: M & M Partners
Contractor: Axis Construction Management LLC
Architect: LRK Architects
Comm. Window Dealer: Architectural Window

Render Credit: The Tower at Henry / towerathenry.com

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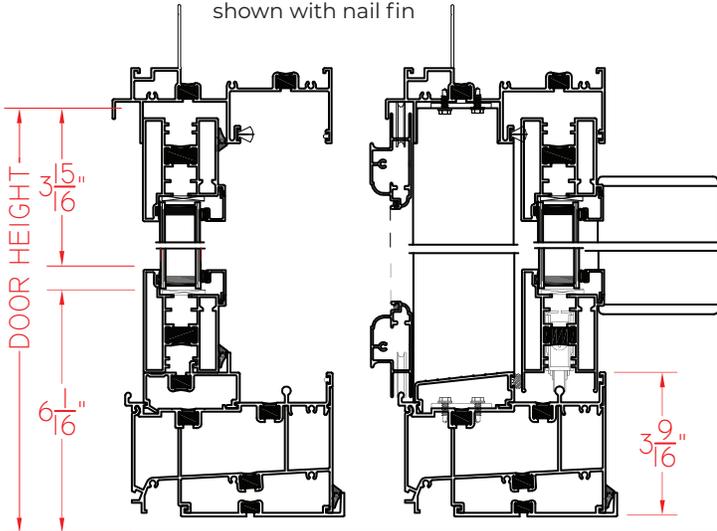
COMMERCIAL ALUMINUM SERIES

Products

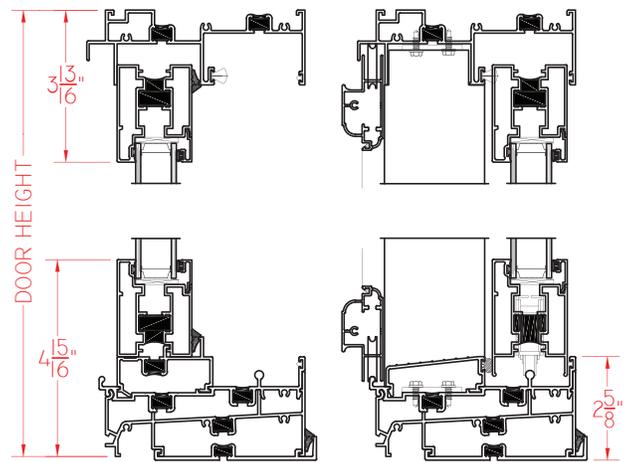
Sliding Doors

- Up to AW-50 Ratings
- Architectural grade aluminum
- Pour-and-debridge thermal barrier
- 1" I.G. with warm-edge spacer
- 2-, 3- or 4-panel operation
- Steel rollers for smooth operation
- 3 9/16" threshold (M600)
- Optional 2 5/8" threshold (M300)
- Multiple handle choices
- Keyed or unkeyed hardware option
- Clean corner joints for greater aesthetic appeal
- Heavy-duty corner keys
- Impact and Florida Building approved (M700)
- With or without nailing fin
- Standard and custom sizing
- Fixed Transom and Sidelite

M600 Sliding Door w/ 3 9/16" sill
shown with nail fin



M300 Sliding Door w/ 2 5/8" sill
shown with no nail fin



Credit: Faulkner Design Group / faulknerdesign.com

Camden Buckhead
Atlanta, GA
Developer & Contractor: Camden Property Trust
Architect: Niles Bolton Associates
Glazing Contractor: Designer Glassworks

www.QuakerCommercialWindows.com

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Products



Union at San Antonio
Austin, TX
Developer: Greystar Development
Contractor: Hensel Phelps Construction Co.
Architect: Page/
Glazing Contractor: Eastern Glass & Aluminum

Credit: Hensel Phelps Construction / henselphelps.com

800-347-0438



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COMMERCIAL ALUMINUM SERIES

Colors & Finishes

Quaker makes it easy to get your color right with more than 40 "Quick Pick" powder-coat paint colors. If that's not enough, Quaker offers full custom color capabilities, meaning you can grab any color in the spectrum for your project.

The Basics: Nearly 30 color tones that never go out of style.



Resembles: Powder coat, paint finishes made to resemble an anodized look.



- Resembles painted finishes have double the warranty (10 years vs. 5 years for anodized)
- Shorter lead times as Quaker paints all aluminum lineals in-house while anodized must be outsourced.
- Better pricing across the board vs. anodized
- Consistent painted finish for each rail as opposed to the industry-accepted ranges that come with the anodizing process.

Textured: Unique depth and feel to elevate your color choice.



Custom Colors:

- Custom colors are a Quaker specialty.
- Our state-of-the-art, in-house painting facilities allow you to easily choose a custom color without incurring an exorbitant cost.
- From the purest white to the darkest black, any color is right at your fingertips.

M600

COMMERCIAL ALUMINUM SERIES

Options

Colors & Finishes

Paint Finishes:

- Standard: High-performance 2604 Powder Coat finish (an FGIA specification)
- Upgrade: Max-performance 2605 Powder Coat finish* (an FGIA specification)

*2605 finish not available for all colors

Heat Reflective:

Keeps aluminum window and door exteriors cooler by repelling excessive solar heat.

- Available with these colors: Black, Dark Bronze, Textured Black, Textured Dark Bronze, & Textured Dark Espresso
- Proven technology adapted to work with windows and doors
- Paint additive works much like Low-E works in glass
- Reduces the possibility of thermal heat transfer through windows and doors

Anodized:

Available by request if commercial anodized finishes are a must for your project.

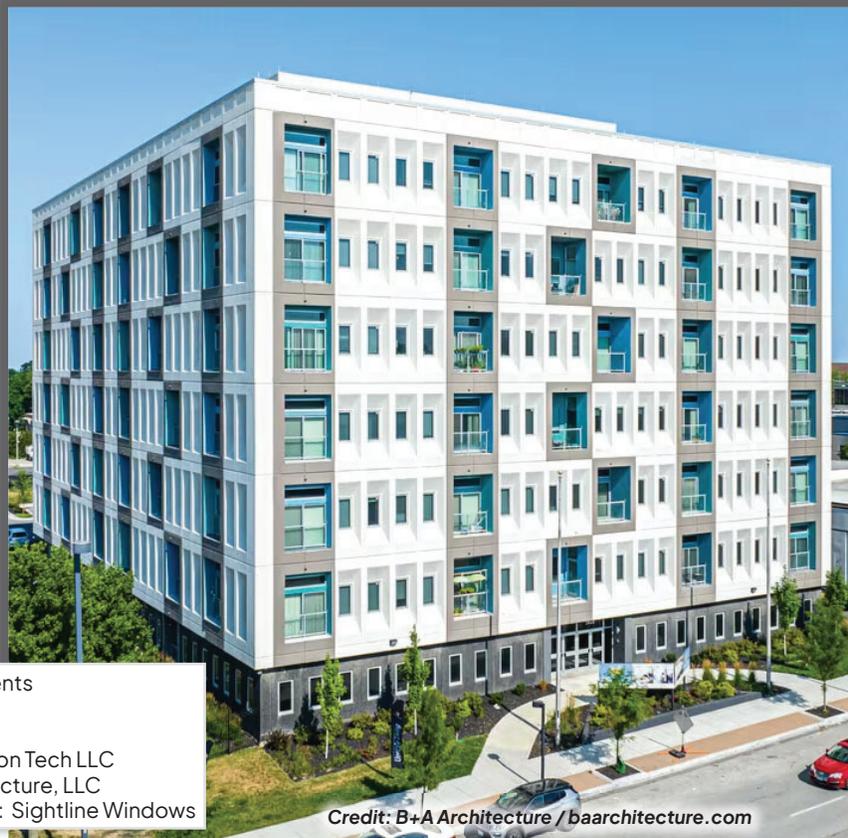
- Quaker offers only Class I anodized finishes, the highest grade available for exterior usage and vastly superior to Class II anodized
- Seven Anodized colors ranging from clear to black

Paint & Finish Warranty:

- 10 year limited warranty on 2604 paint finish
- Up to 20 year limited warranty on 2605 paint finish
- 5 year limited warranty on Anodized finishes
- See complete warranty details at QuakerCommercialWindows.com

Although every effort is made, the sample colors shown in this brochure may not perfectly reflect the actual paint color once it has been applied. For an exact color match, please contact Quaker.

Quaker Windows & Doors does not assume any responsibility for possible misrepresentations of our colors and reserves the right to add, remove or alter the color offerings and/or information shown here without notice.



Midtown Plaza Apartments
Kansas City, MO
Developer: MTP 1, LLC
Contractor: Construction Tech LLC
Architect: B & A Architecture, LLC
Comm. Window Dealer: Sightline Windows

Credit: B+A Architecture / baarchitecture.com

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Options

Glass

Pane thickness

- 3/32" • 3/16"
- 1/8" • 1/4"
- 5/32" • 5/16"

I.G. thickness

- 1" (Double pane)
- 1 3/8" (Triple pane)



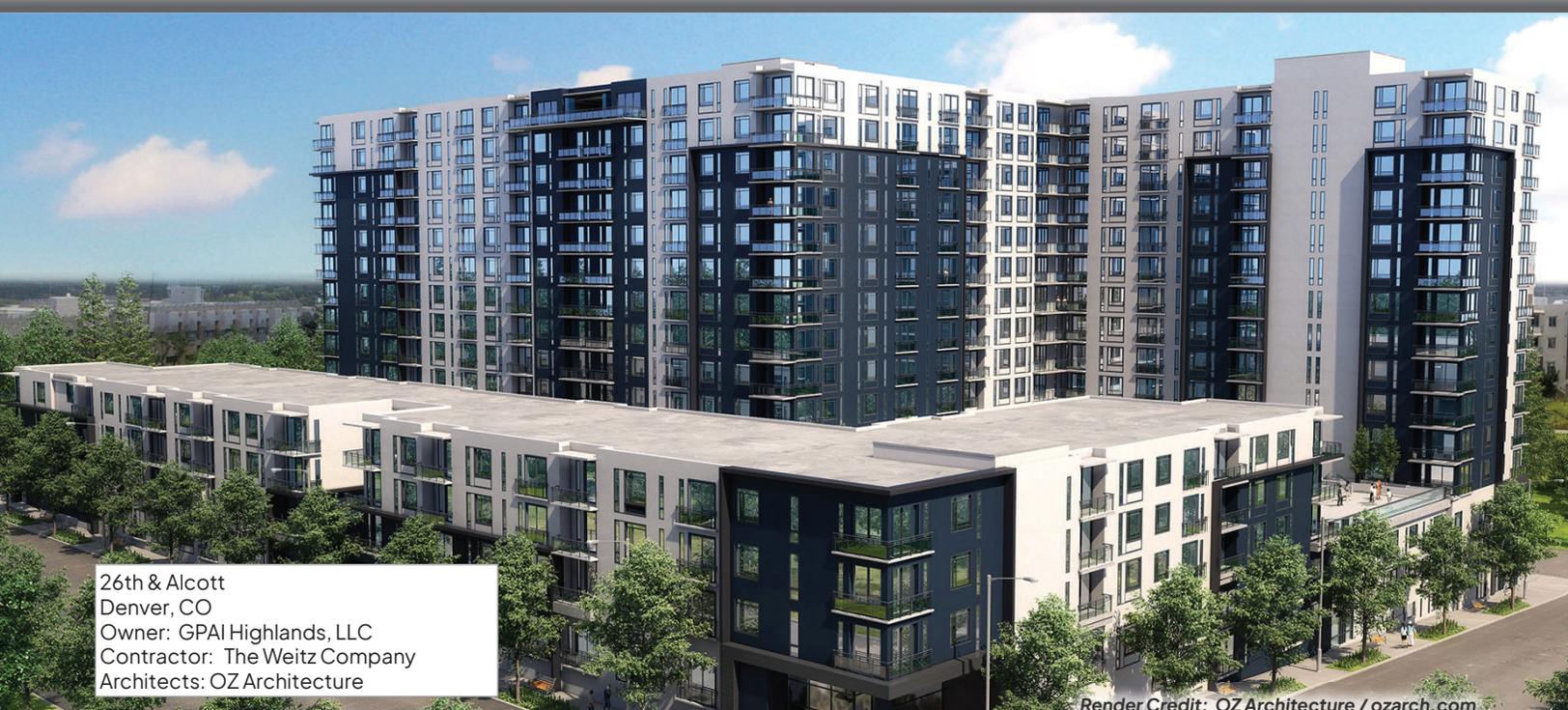
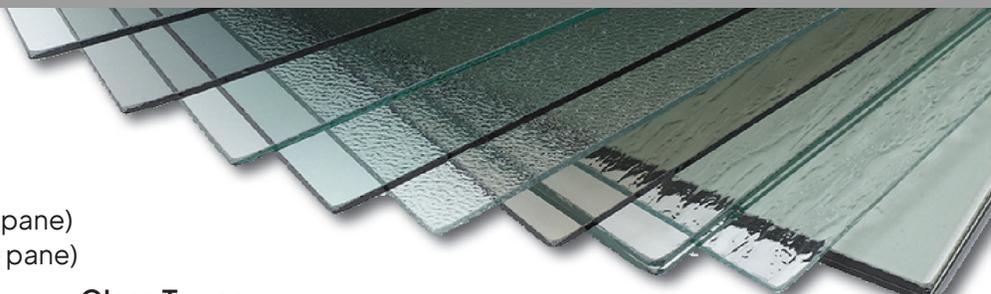
Super Spacer® Premium Enhanced

- Low conductivity
- Edge-seal durability
- High desiccant content for moisture absorption
- Superior argon gas retention
- Pleasing aesthetics
- Excellent condensation resistance
- Great impedance to ozone, UV light and oxidation
- Optimized energy savings

Glass Types

- Dual Silver Low-E
- Triple Silver Low-E
- Interior Pane Low-E
- Tempered Safety Glass
- Laminated
- Bird Glass
- Spandrel
- Neat+™ Low Maintenance
- Obscure (for privacy)
- Tinted
- and many others

Some limitations may apply based upon several variables including, but not limited to, the window/door series chosen and requested/required specifications.



26th & Alcott
Denver, CO
Owner: GPAI Highlands, LLC
Contractor: The Weitz Company
Architects: OZ Architecture

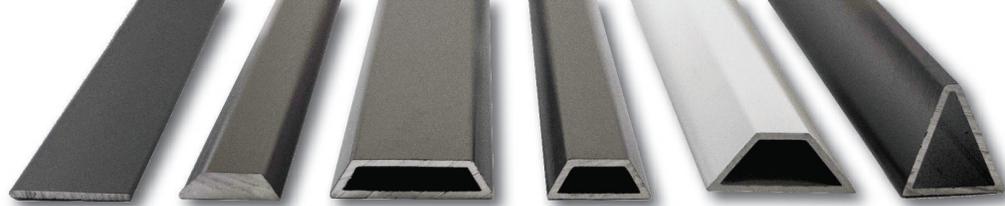
Render Credit: OZ Architecture / ozarch.com

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Options

Grids



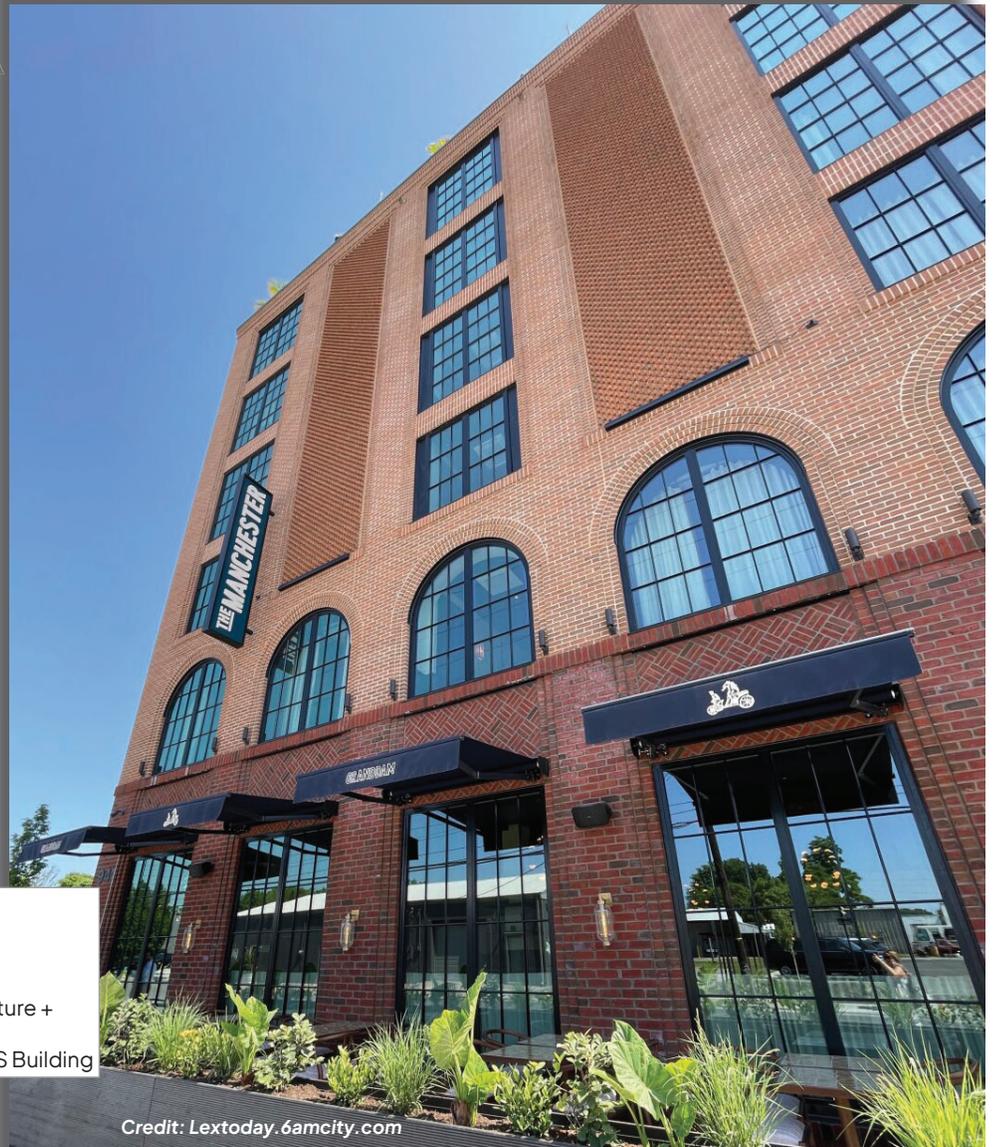
Simulated Divided Lites

- Dozens of flat and raised profiles with numerous combinations available

SDL profiles shown above are just a sampling of the many Quaker offers. Custom profiles available.

Grids Between the Glass

- Flat ($\frac{5}{8}$ "
- Flat ($\frac{3}{4}$ "
- Flat (1")
- Contoured ($\frac{3}{4}$ "



The Manchester Hotel
Lexington, KY
Owner: Astana LLC
Contractor: Wells and Wells
Architects: Champlin Architecture +
EOP Architects
Comm. Window Distributor: LS Building

Credit: Lextoday.6amcity.com

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Options

Mulls

M600 Structural Mull Systems deliver confidence, whether you're stacking units or pairing them side-by-side. Or both.

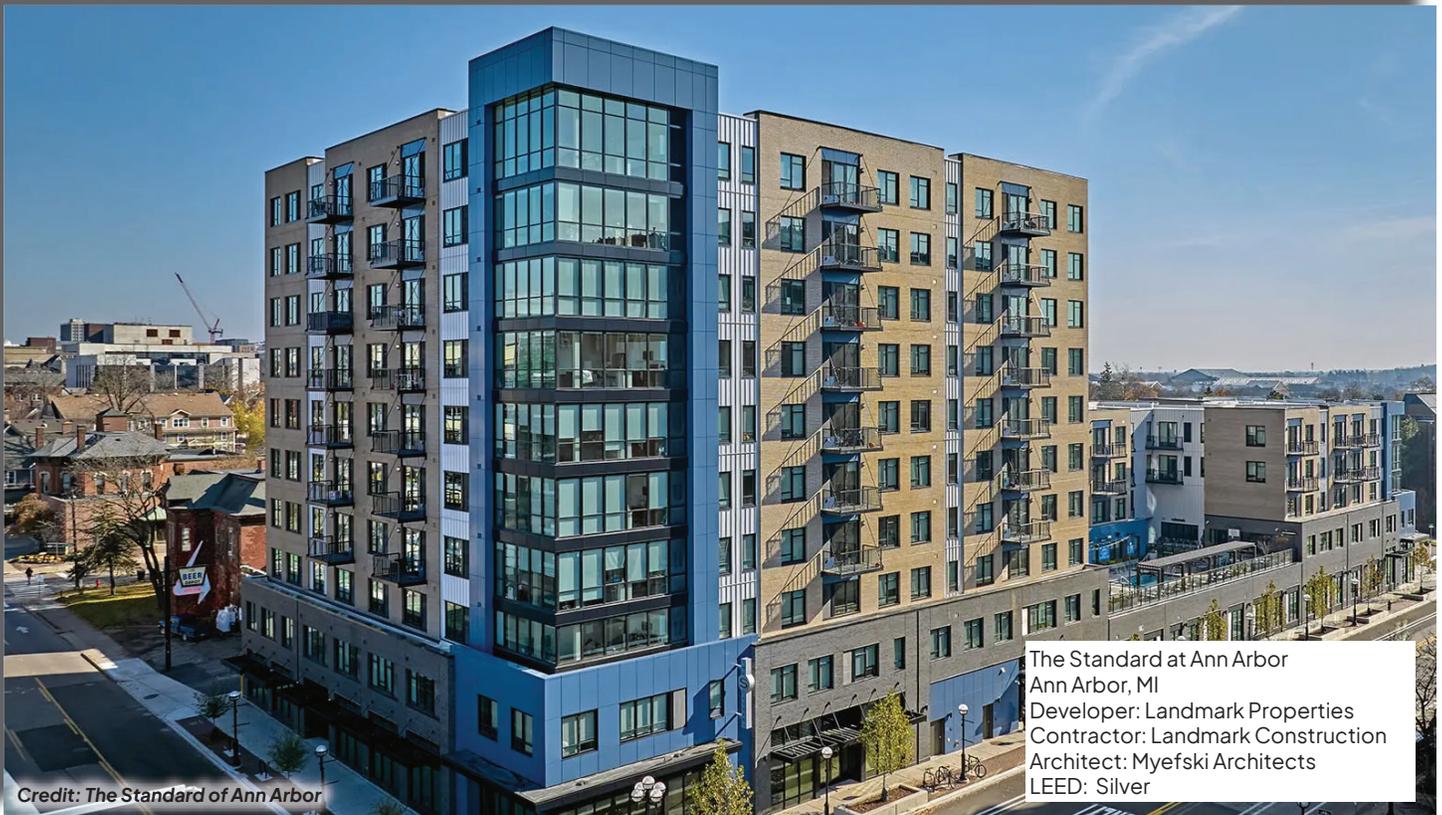
- Vertical mulls - Up to 3" wide
- Horizontal mulls - 1" to 7" tall
- Post Mulls
- Mull Covers - up to 8" wide
- 120° Angle Mull

Usage limitations may apply



1145 Polk Street
San Francisco, CA
Owner: 1145 Polk, LLC
Contractor: Landmark Construction
Architect: BDE Architecture Inc.
Glazing Contractor: Argonaut Windows

Credit: oransf.com



The Standard at Ann Arbor
Ann Arbor, MI
Developer: Landmark Properties
Contractor: Landmark Construction
Architect: Myefski Architects
LEED: Silver

Credit: The Standard of Ann Arbor

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Options

Installation Accessories

Quaker can provide a multitude of accessories for your M600 installation.

- Panning
- Receptor
- Subsill
- Anchor straps
- Interior and exterior trim
- Drywall channel

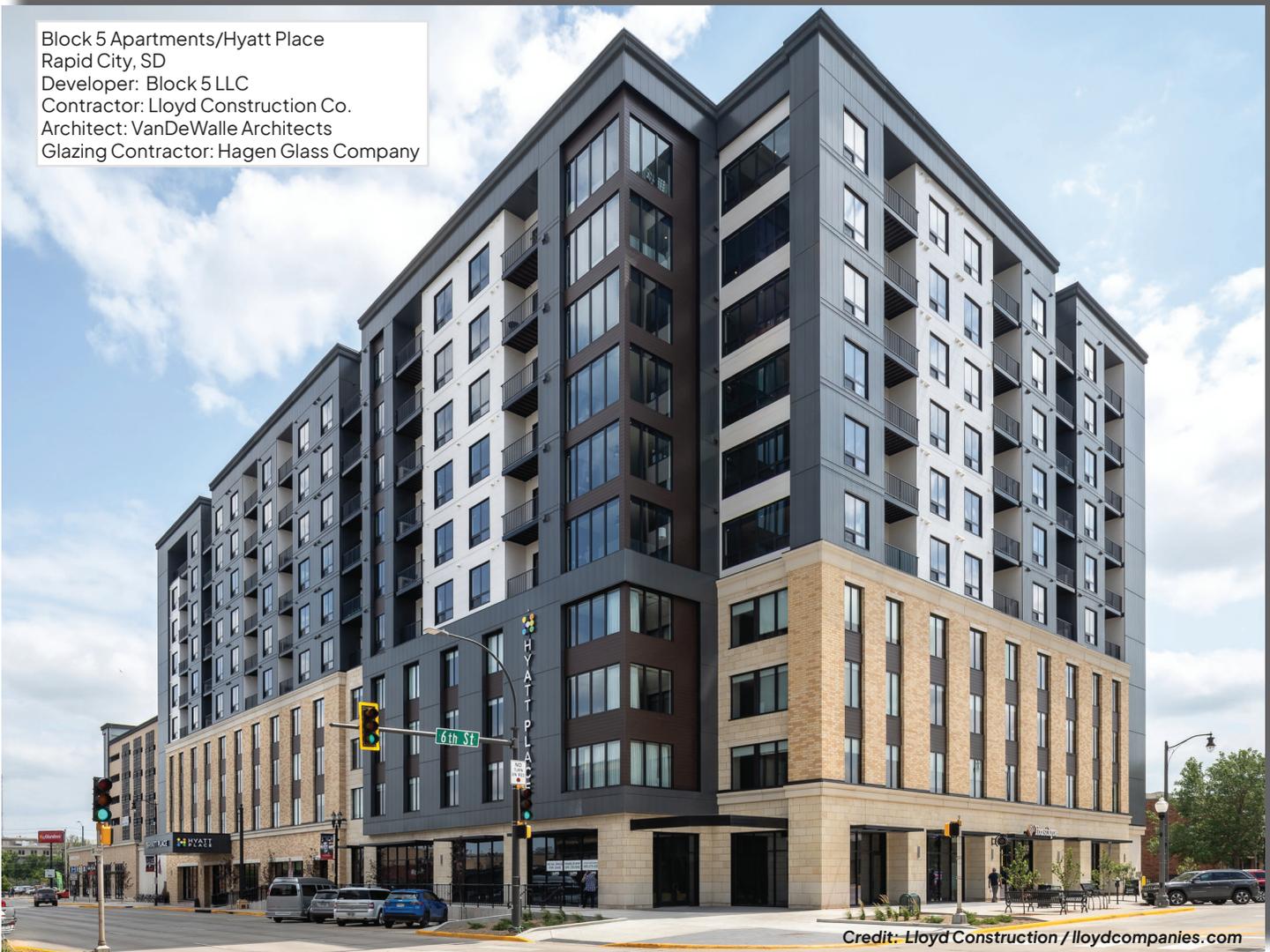
Other factory-applied* options and accessories include:

- Louver systems to accommodate HVAC (horizontal or vertical)
- WOCD (Window Operating Control Device). Meets ASTM F2090 requirements for window fall prevention.
- Trickle Vent (aka Background Ventilators) to allow for small amounts of air transfer
- Preserve Film protects against glass damage during construction stage

and many more.

**Some limitations may apply*

Block 5 Apartments/Hyatt Place
Rapid City, SD
Developer: Block 5 LLC
Contractor: Lloyd Construction Co.
Architect: VanDeWalle Architects
Glazing Contractor: Hagen Glass Company



Credit: Lloyd Construction / lloydcompanies.com

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Solutions for Special Applications

Impact (M700)

- Casement, Project-Out and Fixed window models
- Sliding and Terrace Door models
- Products meet ASTM 1886 (Large Missile Impact - Level D) testing requirements
- Nail Fin or Trim/Clip anchorage systems for operating window models
- Nail Fin anchorage system for Fixed window and Sliding Door
- Through frame anchorage system for Terrace Door

Texas Dept. of Insurance (M700)

- Products satisfy TDI's criteria for protection from windborne debris
- Fixed (60" x 96" test size): Evaluation ID: WIN-2500
- Fixed w/louver (60"x 94" test size): Evaluation ID: WIN-2501
- Fixed (48"x60" test size): Evaluation ID: WIN-2502
- Must be installed at height on structure that does not exceed DP rating for the assemblies
- See full info at tdi.texas.gov

Florida Building Commission

- Meets all required FBC calculations Casement: FL27673 (2020 Code Version)
- Project-Out: FL27676 (2020 Code Version)
- Fixed: FL23998 (w/louver) (2020 Code Version)
- Sliding Door: FL30496 (2020 Code Version)
- Terrace Door: FL28083 (2020 Code Version)
- Approved anchorage systems
- See full info at FloridaBuilding.org

Threefoot Hotel
Meridian, MS
Developer & Contractor: Ascent Hospitality
Architect: Campo Architects
Commercial Dealer: Commercial Glass Fabr.



Credit: VisitMississippi.org

M600

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LEED®

All window and door models from the M600 Series can assist with garnering LEED points for your commercial project

- LEED Building Design and Construction (LEED BD+C) works for both new construction and replacement commercial projects.
- Go to usgbc.org/leed for more information.

*Quaker Window Products, Inc. does not make any guarantee of LEED-accreditation or Level Certification with the use of Quaker products.

BABAA

Quaker certifies M600 Series windows and doors satisfy the domestic pricing preference requirements set forth under **Build America, Buy America Act (BABAA)**.

- M600 Series products are manufactured in the U.S. at our facilities in Missouri
- The cost of the domestically sourced components of M600 Series products is greater than 55% of the total cost of the products

*Some projects may require project specific reviews based on product options selected to ensure that a 55% threshold is retained. Contact Quaker for project specific documentation.

öLiv Hetzel
State College, PA
Developer: CORE Spaces
Contractor: Findorff & Son
Architect: OGP Architects
LEED: Certified



Credit: Findorff & Son Construction / findorff.com

M600

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Architectural Support Services

Quaker's Architectural Support Services Group brings together a range of experience to help navigate the complexities of modern architectural planning. The group assists by providing product-related insights that complement your design goals and professional responsibilities.

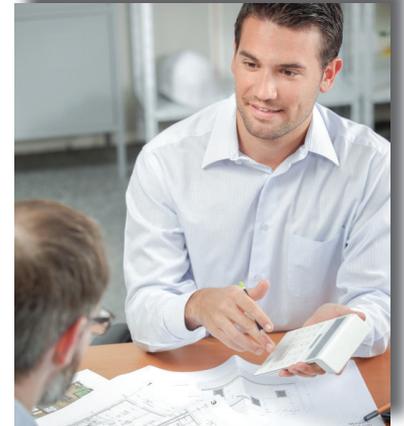
Using a proactive approach to risk mitigation, Quaker's Architectural Support Services Group can assist across a broad spectrum of architectural considerations:



- Project Specification Review



- Product Performance Data and Application Guidance



- Local and Architectural Sales Support



- Job-Specific Testing: In-House and In-The-Field



- Architectural Product Guidance



- Design, Drafting and Thermal Modeling

Plus, Quaker has a dedicated commercial team with more than 200 years of combined industry experience.



Discover more details regarding Quaker's unique Architectural Support Services, and connect with your local Sales & Architectural Consultant.



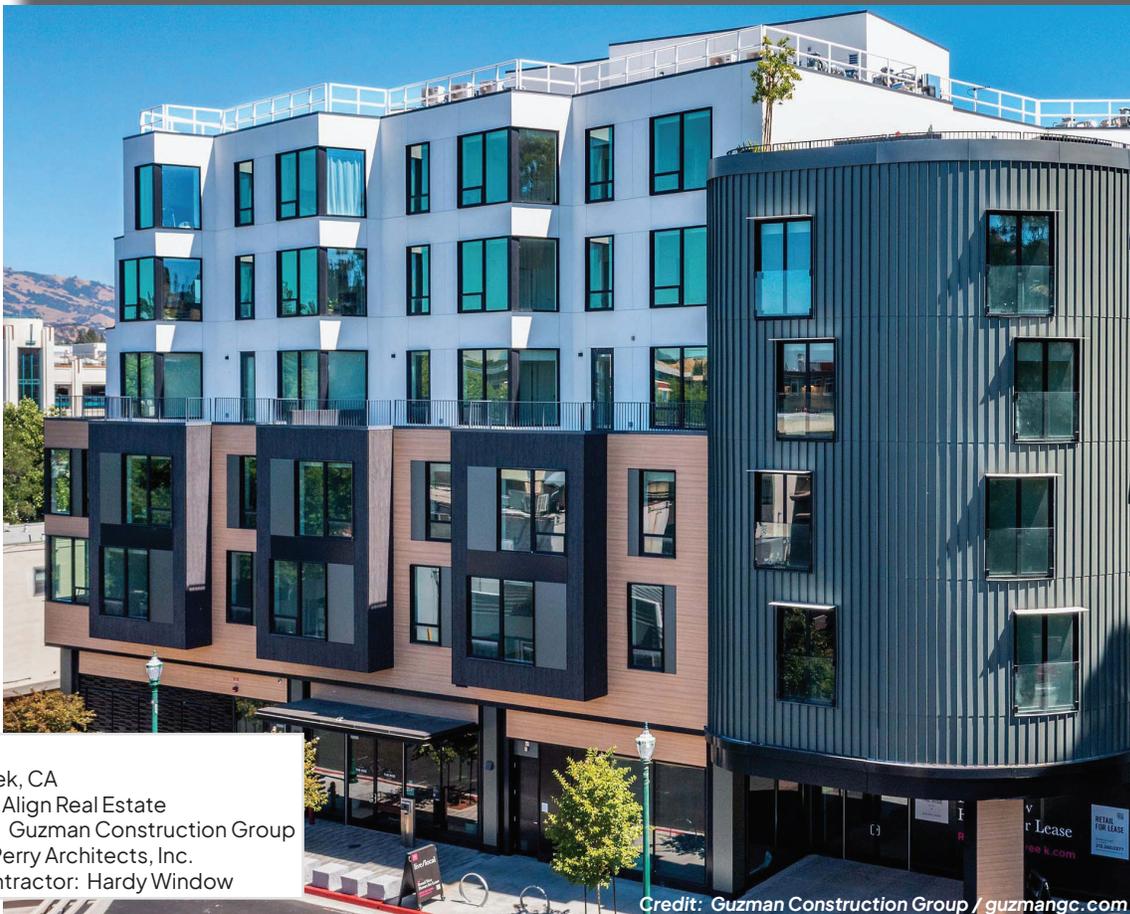
The Quaker Difference: More than meets the eye.

What distinguishes Quaker from all other window and door companies? The Quaker Difference. All Quaker products are comprised of tangible and intangible assets, working together to form the most sought-after windows in the market.

- It's a standard of craftsmanship and engineering excellence we build into every product.
- It's professional manufacturing specialists, some with more than 40 years of window experience, providing unparalleled attention to detail from start to finish.
- It's shying away from testing at only entry-level, gateway sizes. Instead, we test using exaggerated and even maximum sizing.
- It's multiple quality checks implemented throughout the manufacturing process to provide a paramount product.
- It's our state-of-the-art paint facilities. Unlike many manufacturers who must outsource, Quaker controls the quality and consistency of our finish in-house.
- It's employing thicker glass panes which will both lower the amount of stress cracks and raise your ability to control sound intrusion.
- It's our "can-do" attitude toward custom projects. Our option and accessory choices allow us to do what others often can't.
- It's doing more than just selling windows and doors. It's helping you find the right window and door solution for your project.



That's *The Quaker Difference*.



The Rise
Walnut Creek, CA
Developer: Align Real Estate
Contractor: Guzman Construction Group
Architect: Perry Architects, Inc.
Glazing Contractor: Hardy Window

Credit: Guzman Construction Group / guzmangc.com

800-347-0438





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Find more information on Quaker windows and doors



 www.QuakerCommercialWindows.com

 1-800-347-0438

 commercial@quakerwindows.com



Made in America: All Quaker products are designed and manufactured in the United States at our state-of-the-art facilities in Eldon, MO (above) and Freeburg, MO.



February, 2026 - V6

Quaker Window Products reserves the right to change or discontinue any products or options within this brochure without notice.



ON THE COVER:

Brush & Watson
Detroit, MI
Developer: American Community Developers
Architect: Oombra Architects
Contractor: St. Clair Construction