



HISTORICAL SERIES

Single Hung | Casement | Project Out | Floating Operator | Fixed



credit: Moses Tucker Partners / mosestucker.com

Products and Project References from the Historical Window Experts

www.QuakerCommercialWindows.com



Preserving traditional architecture is complex.

You know it, and at Quaker Commercial Windows & Doors, we know it too. Yet at Quaker, it's nothing new to us. Working within the historic window market has been a specialty of ours for years. In fact, we like to think we're experts at making this challenging task an easy one.

For decades, developers, architects and historical consultants from across the country have consistently turned to Quaker for assistance with their replication projects.

When it comes to being faithful to original window aesthetics, Quaker can help you determine what needs to be done and how to make it all work.

In this booklet, you will see dozens of treasured buildings that have been brought back to life, and Quaker has had the supreme honor of being a part of each. Amazingly, this isn't even close to covering all the historical projects containing Quaker windows. There are more than a thousand others throughout the United States.

We encourage you to contact your Quaker sales representative or call our offices for more information on how Quaker can help you with your next historical renovation project.



THE LOFTS AT CENTENNIAL YARDS

(FORMERLY SOUTHERN RAILWAYS HQ)

Atlanta, GA Built: 1912

Windows: Single Hung

Atlanta was a boomtown for rail traffic in the early 1900s. In 1912, Southern Railways, later known as Norfolk Southern, built two structures there; a 3-story depot and 6-story office. Both were later elevated to 8 stories and an enclosed walkway was added to connect them. The complex was in use until 2005 when Norfolk Southern moved to midtown Atlanta. For a decade following, the structures stayed busy -- used for several film and TV productions including "The Walking Dead". Full renovations have since recast the complex into lofts, offices and retail spaces.

Credit: CoStar/Scott Harris



Learn more about this project through the Architect's eyes, and see how Quaker helped make it happen.



The Quaker Difference:

More than meets the eye.

What distinguishes Quaker from all other window companies isn't always in plain sight. It's The Quaker Difference -- tangible and intangible assets working together to form the most sought-after windows in the historical market.

- It's recognizing and respecting the fact that there are no "cookie-cutter" historical structures. Every building of age, sometimes every window within that building, has its own individual flavor.
- It's using stronger, heavier gauge aluminum which is especially important when replicating and replacing large windows.
- It's multiple quality checks utilized throughout the manufacturing process.
- It's shying away from testing at only entry-level, gateway sizes. Instead, we often test using exaggerated and even maximum sizing.
- It's our state-of-the-art powder paint facility, one of the largest in the United States. Unlike manufacturers that outsource their painting, Quaker controls the quality and consistency of our finish in-house.
- It's our Manufacturing Specialists, some with more than 40 years of window experience, providing unparalleled attention to detail.
- It's the know-how and insight of our entire sales team, whose knowledge of our products is matched by their understanding of requirements and attributes necessary to attain National Parks Service approval.
- It's a standard of craftsmanship and excellence that we build into every historical product, distinguishing us from all other window companies in America.
- It's doing more than just selling windows. It's finding the right window solution for your historical project.

That's *The Quaker Difference*.



GOLD MEDAL LOFTS

(FORMERLY GOLD MEDAL CAMP FURNITURE)

Racine, WI Built: 1894-1924

Windows: Project-Out, Single Hung,
Fixed & Arched Fixed

Built in phases over a 30-year period, this multi-structure site is where Gold Medal Camp Furniture manufactured cots and chairs for the U.S. Military and National Guard. As well, GMCF made director's chairs for Hollywood for many years. In 1986, the company consolidated and moved production from this plant to Tennessee, leaving the entire campus to sit idly until new ownership took over in the mid-teens of the 21st century. The successful renovation, which included more than 600 Quaker windows, turned it into loft-style apartments. The full project was completed in 2020, a year after the entire complex was added to the National Register.

GOLD MEDAL LOFTS

Credit: Roost Photography

Historical Architecture is not impossible to match.

It just takes experience and know-how. At Quaker, we have both. We recognize and respect the fact that each project, sometimes each window, has its own individual flavor. The before-and-after examples below show how architectural brilliance can be reproduced with the assistance of Quaker.

HISTORICAL SOCIETY
(FORMERLY *BANK OF FARMINGTON*)
FARMINGTON, IL



CALDWELL HALL –
CATHOLIC UNIVERSITY
WASHINGTON, DC



THE TERMINAL
(FORMERLY *PYLE-NATIONAL LIGHTING*)
CHICAGO, IL



GOLD MEDAL LOFTS
(FORMERLY *GOLD MEDAL FURNITURE*)
RACINE, WI



BIGELOW COMMONS
(FORMERLY *BIGELOW-HARTFORD CARPET MILL*)
ENFIELD, CT



Historical Product Selection Guide

Model	Series	Frame Depth	Structural Test Rating	Test Size	Air Infiltration	Water Resistance	U-Value Range [#]	SHGC Range [#]	STC Range ^x	OITC Range ^x
Casement	H450	3 ¼"	CW-PG90	36" x 60"	<.30	15	0.30–0.39	0.14–0.31	34–37	29–32
Project-Out	H450	3 ¼"	CW-PG90	60" x 36"	<.30	up to 15	0.31–0.39	0.14–0.31		
Single Hung	H650	4 ½"	AW-PG60	60" x 99"	<.30	12	0.28–0.43	0.15–0.32	31–35	24–31
	H660	4 ½"	AW-PG75	60" x 99"	<.30	12	0.28–0.43	0.15–0.32	31–35	24–31
	H670* (Impact)	4 ½"	AW-PG60	60" x 99"	<.30	12				
Fixed	H450	3 ¼"	AW-PG100	99" x 60"	<.10	up to 15	0.23–0.34	0.16–0.37	32–35	26–28
	H650	4 ½"	AW-PG90	60" x 99"	<.10	up to 15	0.22–0.43	0.16–0.36		

[#] - U-Value and SHGC ranges are NFRC certified and based on I.G. combinations incorporating some or all the following: Low-E glass, clear glass, argon gas and/or air fill, and grids

^x - Ranges based on multiple I.G. combinations

* - H670 Series meets the following Impact criteria: Wind Zone 3 / Missile Level D

All ratings listed are NAFS certified. Periodic re-certification testing is required thus data shown may vary slightly.



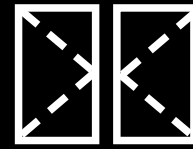
credit: Showcase.com

THE REYBURN (FORMERLY PEP BOYS HEADQUARTERS)
 Philadelphia, PA Built: 1921–1979
 Windows: Fixed with Floating Project-Out

This structure was built post WWI by The Reyburn Company, specialists in paper products. In 1947, it was bought by Pep Boys Company, a national automotive retail chain. As Pep Boys grew, so did the building with several sections being added. In the mean time, the original 5-story building eventually became Pep Boys' administrative HQ. Pep Boys sold the property in 2021. New owners have since added their own story to the timeline, redeveloping this once bustling office and manufacturing facility into luxury apartments. With some original windows nearly 200 sq. ft in size, Quaker's historically-accurate steel replica windows, made for oversized openings, can be found on every floor.

Casement

Steel Replica Windows



In many eyes, casements are often seen as the ultimate window for historical projects. They can be wide, thin, tall or short and always bring the slim sightlines and ageless appearances found in architecture from America's Gilded Age, Progressive Era and the Roarin' Twenties.



credit: The MacArthur - LA Conservancy

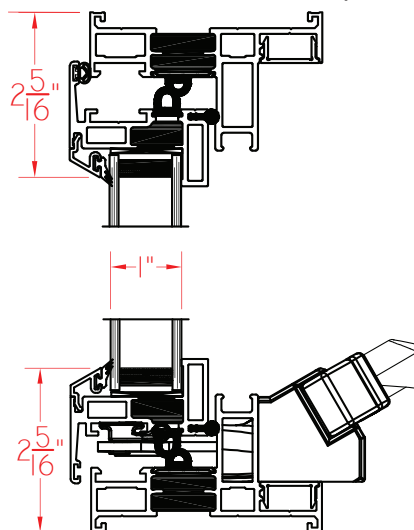
THE MACARTHUR (FORMERLY *BENEVOLENT & PROTECTIVE ORDER OF ELKS*)

Los Angeles, CA Built: 1926
Windows: Casement & Fixed

This huge, 12-story edifice has always been a core building within Westlawn Park -- one of the most varied and prosperous neighborhoods in Los Angeles. Originally a private members club, The MacArthur has evolved over the years. It became a trendy event and performance venue in the 60s and 70s. By the 80s and 90s, it was a favorite stopping spot for progressive musicians and artists. All the while, it has carried a long-standing popularity with film studios as hundreds of movies, TV shows, commercials and music videos have been shot there. These days, The MacArthur's appearance has been refreshed by new Quaker H-Series steel replica windows. At the same time, it remains an epicenter for LA's diversity -- hosting events for local groups and large corporations, as well as a being a venue for music and the arts.

Quaker Historical Casement Windows

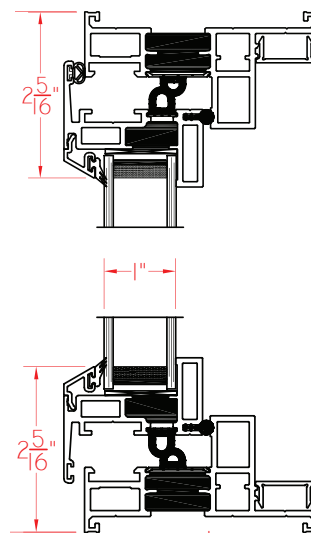
H450 Crank-out (CW90)



- 3 1/4" frame depth
- Distinctive, slim sightlines deliver a steel replica appearance
- 1" insulating glass

- Finless main frame
- Thermally-broken frame and sash
- Integral anchor leg for easier installation

H450 Push-out (CW90)



- Heavy-commercial hardware
- Matching picture window
- Multiple panning, receptor and mull systems



CLOCK TOWER BUILDING / ARMY CORPS OF ENGINEERS

Rock Island, IL Built: 1864-1867

Windows: Casement, Single Hung, Half Round Single Hung and Fixed

Sitting on Rock Island Arsenal, a small island in the Mississippi River, the Clock Tower building has been a Quad Cities landmark for 160+ years. The entire structure serves as the headquarters for The Army Corps of Engineers Rock Island District, which covers parts of Illinois, Wisconsin, Iowa & Missouri. They also oversee operations of the neighboring Lock & Dam 15, which features the world's largest roller dam.



THE EDISON

Pittsburgh, PA Built: 1920

Windows: Casement, Fixed and Single Hung

Pittsburgh's Innovation District is the home of Rockwell Park, a community that offers anything from studio apartments to large office spaces. Among those office spaces is The Edison, a former manufacturing facility which was named after Thomas Edison, one of Rockwell Park's founders. At 6-stories and 200,000 sq. ft., it is the 2nd largest facility on the campus and is now home to tech businesses.

Project-Out

Steel Replica Windows



Project-Out was a popular architectural window option during the late 19th and early 20th centuries. Simplistic yet efficient venting plus a flexibility to fit anywhere from the bottom floor to the penthouse. This adaptability made Project-Out windows the crux of many a design.



credit: BKV Group / bkvgroup.com

THE DUFFEY LOFTS

(FORMERLY C.J. DUFFEY PAPER CO., MINNEAPOLIS IRON STORE AND LINDSAY BROS. WAREHOUSE)

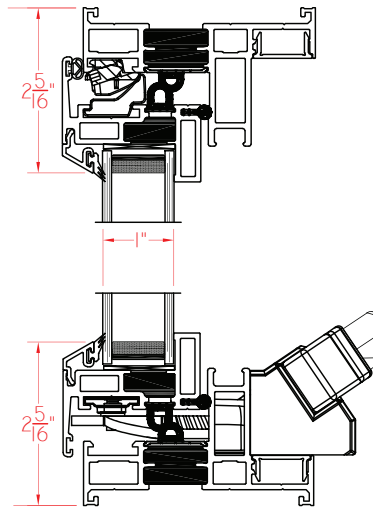
Minneapolis, MN Built: 1923

Windows: Project-Out, Single Hung and Fixed

Located in Minneapolis' Historic Warehouse District, renovations turned three connected structures into The Duffey Lofts. The largest of the buildings is the former C.J. Duffey Paper Company. At 7-stories, it towers above the former Minneapolis Iron Store, a 3-level structure sitting in the center, and the 2-story Lindsay Brothers Warehouse on the opposite end. In the 1940s, Duffey Paper Company took ownership from Newell & Company Grocery. Duffey Paper would remain a mainstay in the Twin Cities until 2016. Developers bought the building and gave it a total overhaul, which included the replacement of the large windows found on every level. Some of those windows, which gave original employees plenty of working natural light, were 48 sq. ft in size.

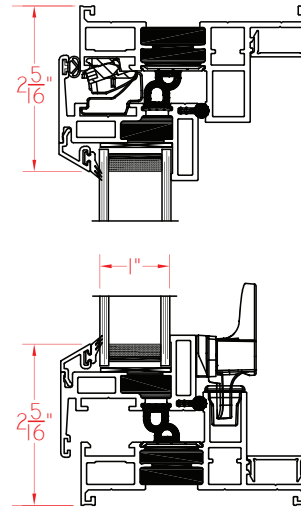
Quaker Historical Project-Out Windows

H450 Roto (CW90)



- 3 1/4" frame depth
- Distinctive, slim sightlines deliver a steel replica appearance
- 1" insulating glass
- Finless main frame
- Integral anchor leg for easier installation
- Thermally-broken frame and sash

H450 Push-Out (CW90)



- Matching picture window
- Heavy-commercial locking system
- Multiple panning, receptor and mull systems



TRENTON MILL LOFTS

(FORMERLY TRENTON COTTON MILL)

Gastonia, NC Built: 1897

Windows: Single Hung, Fixed w/Floating Project-Out, Geometric Fixed, and custom break metal infill to replicate arched appearance. In 1920, Gastonia, NC was known as the "City of Spindles" because there were 30 textile mills there. The Trenton Mill produced combed yarn -- a smoother, stronger version of yarn that was better for weaving and more comfortable for the wearer. Trenton Mill stayed in business for the better part of the century. After being shuttered for a few years, the building was reborn as apartments with Quaker's historical windows providing the desired steel replica appearance.



HERRINGBONE LOFTS

(FORMERLY HOWARD CLOTHES COMPANY)

Philadelphia, PA Built: ca. 1920

Windows: Fixed with Floating Project-Out

The name Herringbone Lofts is a shout-out to the building's initial purpose -- making men's herringbone suits. In the 1980s, it would become an electrical supply warehouse. The building was terribly damaged when developers purchased it. A drawn-out and quite diligent renovation turned it into beautiful loft apartments. Quaker's floating operator system copied the large original steel windows to a tee.

Single Hung Windows



Historic structures and hung windows just seem to go hand in hand. With their straightforward, vertical operation and adaptability to almost any architectural design, hung windows became quite a common choice of architects in the mid-1800s, and they have stayed in the architectural world's good graces ever since.



THE BELL

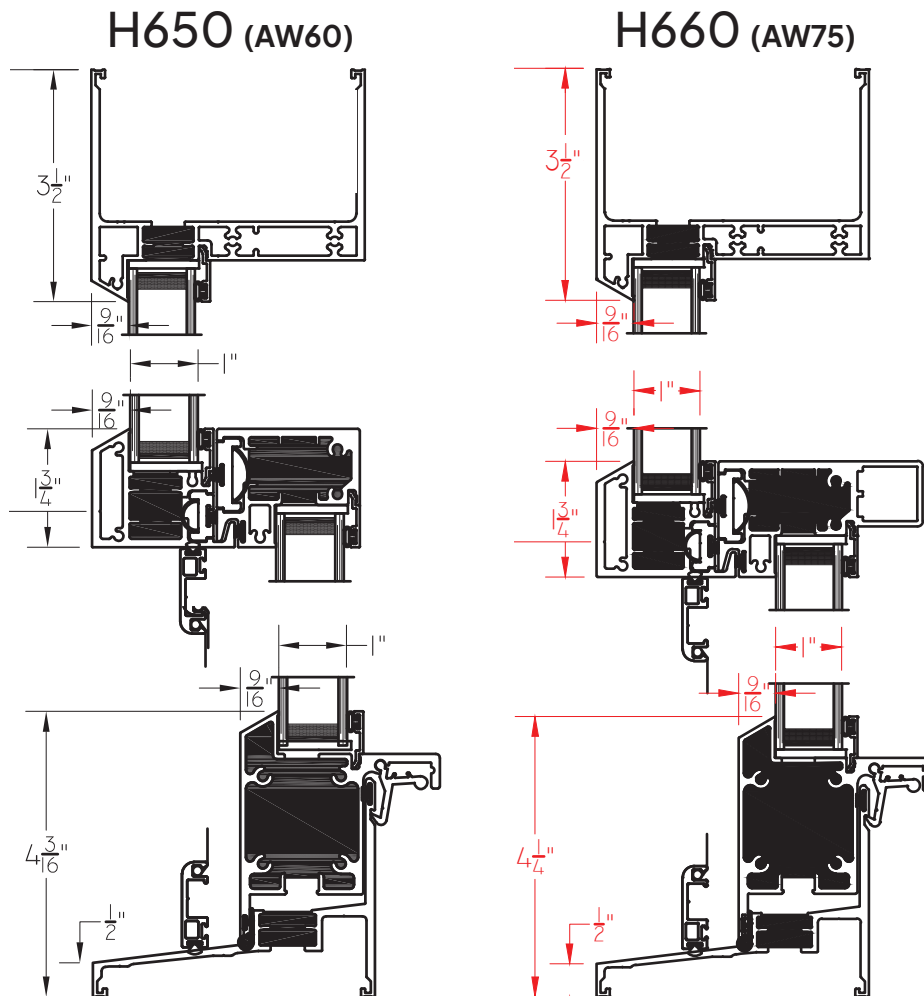
(FORMERLY *BELL TELEPHONE EXCHANGE*)

Trenton, NJ Built: 1913-1948

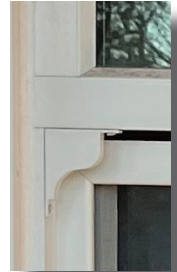
Windows: Single Hung and Fixed

The New Jersey Bell Telephone Company called this 7-story building its home for around 70 years. The structure was born out of necessity; telephone service was growing immensely in the northeast corridor and NJ Bell needed a bigger space to accommodate their staff as they handled a growing number of incoming and outgoing calls daily. Despite three additions through the years, NJ Bell needed more room and decided to relocate in the 1980s. The building they left behind had a long vacancy period that followed, which led to predictable deterioration from weather and vandals. Eventually, it would be repurposed for mixed-use with street-level retail and loft-style apartments on the upper floors. Quaker helped ring in The Bell's new life by supplying more than 350 historical windows for the project.

Quaker Historical Single Hung Windows



- 4 1/8" frame depth
- Distinctive, symmetrical sightlines
- 1" insulating glass
- SolidCore Technology™ thermal barrier
- Finless main frame
- Gravity latch lock system
- Matching picture window
- Extruded aluminum screen with aluminum wire mesh
- H670 Series Impact rated Single Hung (AW60) meets Windzone 3 and Missile Level D requirements
- Multiple panning, receptor and mull systems
- Optional ogee blocks to further simulate historical appearance



OEGEE BLOCK

BEACON HOUSE SQUARE

(FORMERLY ST. JOSEPH MONASTERY SCHOOL)

Baltimore, MD Built: 1893

Windows: Single Hung, Half Round Single Hung, Project-Out, Fixed & Half Round Fixed

St. Joseph's Monastery School was built and dedicated in 1893. It would stay as an educational facility for well over a century until it was purchased in 2011 by a non-profit organization for their headquarters. The recently completed renovation of this structure, which included multiple Quaker historical window series and models, served two purposes; redo the offices for the organization staff, and to create 90 housing units for veterans, homeless/low-income, and disabled individuals.



credit: AeroSeal Windows & Storefront



Explore Quaker's SolidCore Technology™ thermal barrier, engineered into the H650 and H660 Series.



Fixed Windows



Whether paired with operating windows or set by themselves, non-operable fixed window units, sometimes referred to as picture windows, play a key role in breathing life back into nearly every storied structure being renovated.



CONWOOD FLATS

(FORMERLY AMERICAN SNUFF COMPANY)

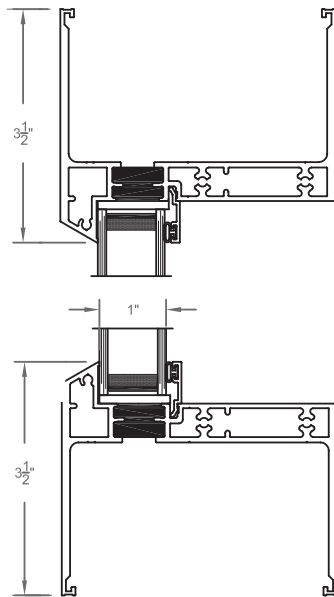
Memphis, TN Built: 1909-1957

Windows: Fixed

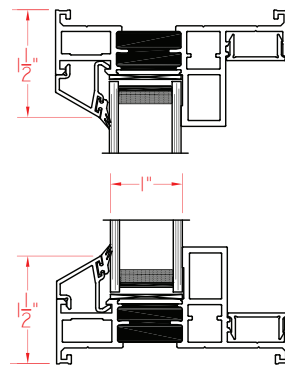
Nine buildings made up what was once known as the American Snuff Company. It's strategic location -- in the appropriately named "Memphis Snuff District" -- allowed the company to flourish with both rail and river transportation nearby. At its peak in the mid-1950s, ASC had more than 500 employees and was the 2nd largest dry snuff manufacturer in the country. In 1966, the company changed its name to Conwood, LLC, only to change it back to ASC in 2010. However, the final name change was shortlived as the company decided to shut down the entire operation a year later. A full overhaul of the property has re-established it as a vibrant, uptown living complex. New apartments were also added to expand the development, which now goes by Conwood Flats in homage to previous ownership.

Quaker Historical Fixed Windows

H650 Fixed (AW90)

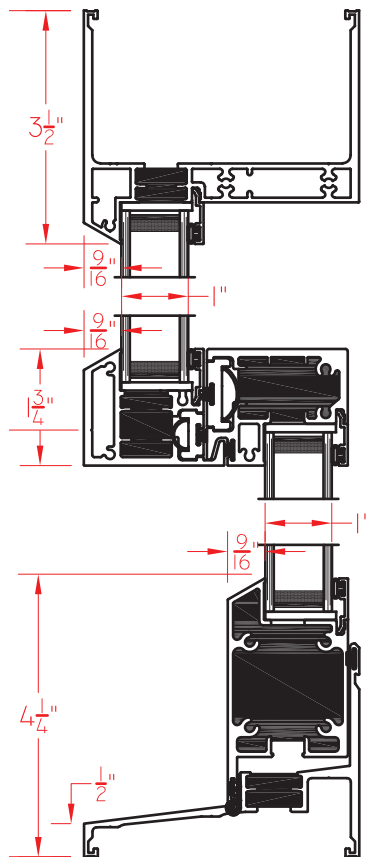


H450 Fixed (AW100)



- H450 Fixed Frame Depth - 3 1/4"
- H650 Fixed Frame Depth - 4 1/8"
- Distinctive, symmetrical sightlines
- 1" insulating glass
- Integral anchor leg for easier installation (H450 Series)
- Finless main frame
- Thermally-broken frame (H450 Series)
- SolidCore Technology™ thermal barrier (H650 Series)
- Corresponding operating windows mate with each fixed window series
- Multiple panning, receptor and mull systems

H650 Offset Fixed

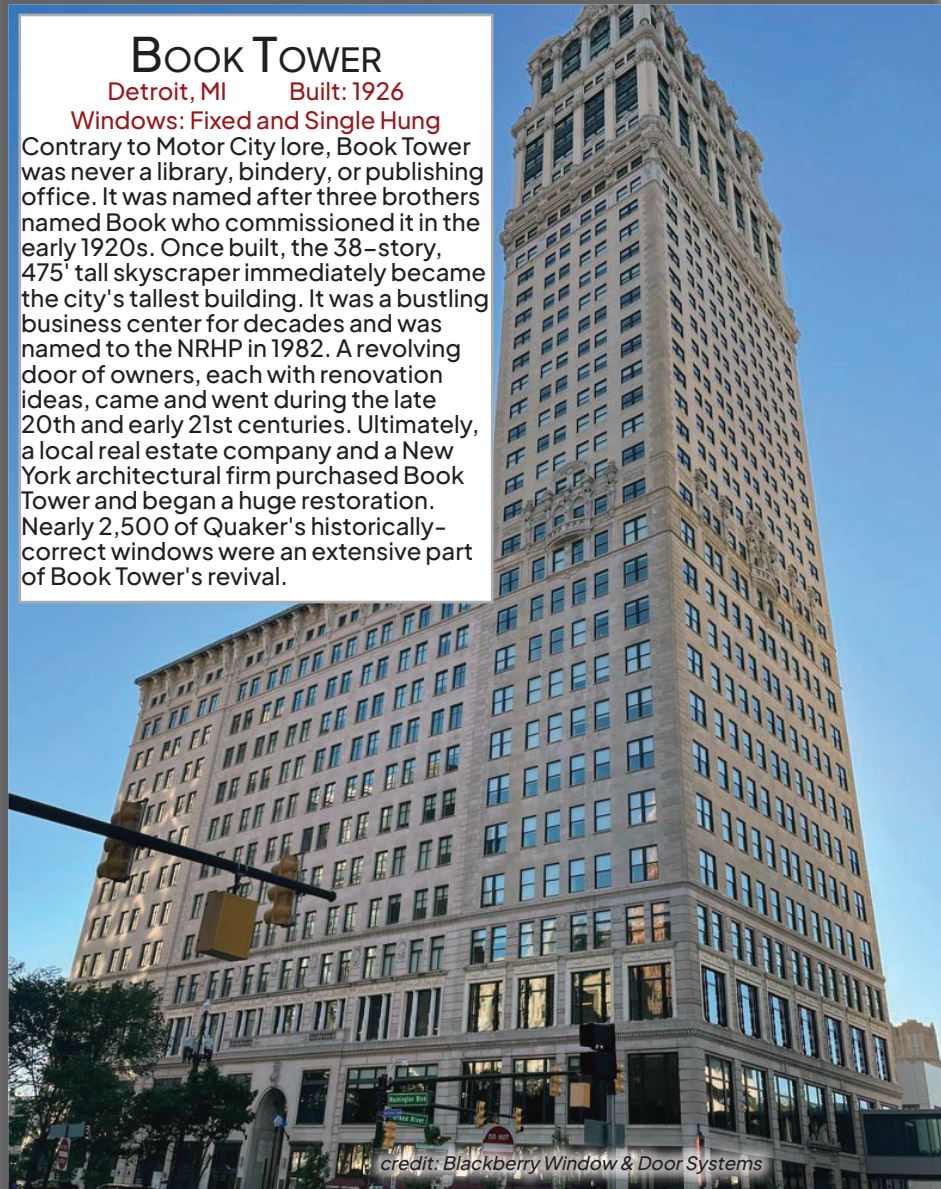


BOOK TOWER

Detroit, MI Built: 1926

Windows: Fixed and Single Hung

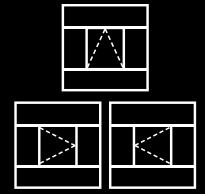
Contrary to Motor City lore, Book Tower was never a library, bindery, or publishing office. It was named after three brothers named Book who commissioned it in the early 1920s. Once built, the 38-story, 475' tall skyscraper immediately became the city's tallest building. It was a bustling business center for decades and was named to the NRHP in 1982. A revolving door of owners, each with renovation ideas, came and went during the late 20th and early 21st centuries. Ultimately, a local real estate company and a New York architectural firm purchased Book Tower and began a huge restoration. Nearly 2,500 of Quaker's historically-correct windows were an extensive part of Book Tower's revival.



credit: Blackberry Window & Door Systems

Floating Operator

Steel Replica Windows



Nothing says "historic industrial building" like sizable, multi-lite steel windows with a single operating window in the center. Quaker's historical products can replicate that appearance using a singular main frame featuring a Project-Out or Casement window floating amid surrounding fixed units, hence the term "Floating Operator".



credit: Long Architectural

MAKERS MARK DISTILLERY

Loretto, KY Built: ca. 1880

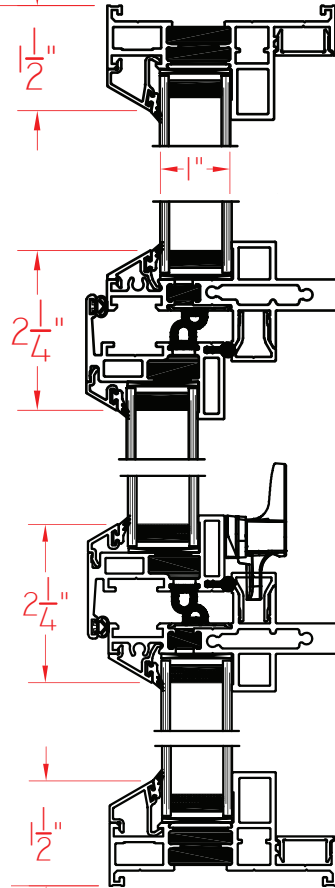
Windows: Casement and Fixed with Floating Project-Out

Just outside of the small town of Loretto, KY sets the campus of one of the most recognizable names -- and bottles -- in the bourbon industry. The buildings found on the Maker's Mark compound were all built in the 1880s by the original property owner and distiller. That distillery shut down during prohibition but years later, 1953 to be exact, the Samuel family purchased the site and soon began making their own brand of bourbon. The distillery would later be added to the National Register (1974) and designated a National Historic Landmark (1980). While all buildings on the campus will eventually have windows replaced, the first structure completed in 2019 houses the cookers and fermentation tanks. The most recent renovation was of the Maker's Mark homeplace in 2022-23.

Quaker Historical Floating Operator Steel Replica Windows

H450 Series

- 3 1/4" frame depth
- 1" Insulating Glass
- Steel Replica appearance
- Distinctive, symmetrical sightlines
- Continuous main frame without fins
- Thermally-broken main frame and sash
- Many fixed/operable combos available
- Optional screen with wicket door access
- Multiple panning and receptor systems



credit: crexi.com

OVERMYER BUILDING

(FORMERLY OVERMYER WHOLESALE GROCERIES)

Toledo, OH Built: 1912-1917

Windows: Fixed with Floating Project-Out

The Overmyer Building was built in 2 phases. Initially, it was just 4-stories and housed Overmyer Company, a local wholesale grocery firm. Four more stories were added later. In time, the structure became home to Commerce Paper. Renovations have recently turned this former warehouse into a mixed-use facility.



credit: People First / peoplefirstny.org

WAREHOUSE @ 700 BROAD ST.

(FORMERLY AVALON KNITTING MILL)

Utica, NY Built: 1903

Windows: Fixed with Floating Project-Out

Listed on both the New York State and National Registers, this brick building's early years saw plenty of activity. In the early 20th century, Utica was known as the "Knit Goods Capital of the World". At its peak, more than 2 dozen wool and cotton textile manufacturers made an estimated 34,000 pieces of clothing every day. Avalon Mill, which occupied this structure, was one of those companies. They would later become Augusta Knitting Company. In later years, other companies used the structure sporadically for various business purposes. It has only recently been renovated into affordable housing lofts, including some apartments designated for at-risk youths.

Custom Shape Windows

Builders, architects and craftsmen from years ago frequently integrated unique window shapes into their designs to set their work apart. Quaker sets itself apart too by being able to mold historically-correct fixed and operating units into eye-popping, geometric replications.



credit: MassLive / masslive.com

THIRTYONE ELM APARTMENTS

(FORMERLY COURT SQUARE HOTEL)

Springfield, MA Built: 1892

Windows: Single Hung, Fixed, Quarter Round Fixed, Oval Fixed, Extended Quarter Round Fixed, Arch Head Fixed, Chord Fixed

Set in Springfield's historic Court Square district, this was originally a 5-story hotel with a theatre. A sixth story was added in 1900. Twenty years later, the Court Square Hotel's function changed -- it switched to an office building, although the theatre would remain. A massive renovation plan was put in motion in 2022 after the building sat empty for almost 25 years. Among the building's 1,400+ windows were 5 different geometric shapes. Quaker supplied them all, masterfully duplicating the numerous configurations.

Quaker Historical Custom Shape Windows



Many more custom
geometric shapes
are available



credit: Blackberry Window & Door Systems

JACK ENTERTAINMENT

(FORMERLY ST. MARY'S SCHOOL)

Detroit, MI Built: 1868

Windows: Arch Head Single Hung

After sitting empty for nearly a decade, the old St. Mary's School in Detroit's Greektown neighborhood, was reinvented as the headquarters for a casino ownership group. The structure, built shortly after the Civil War's end, served not only as a school, but also as an orphanage. It was also a full-time residence for Catholic sisters. In 1966 the school closed, and it became St. Mary's Community Center for several years. The building has since been recognized as an official historic site by the state of Michigan. Restorations included replacing the tall, arched hung windows with Quaker historical windows.



credit: The Assembly

THE ASSEMBLY

(FORMERLY FORD MOTOR ASSEMBLY PLANT)

Indianapolis, IN Built: 1914

Windows: Arch Fixed, Fixed with Floating Project-Out

As motor car popularity grew in the early 1900s, Ford Motor Company decided to build this assembly plant in Indianapolis. Production at the new plant exceeded expectations quickly. By 1923, it was rolling out 85,000 vehicles a year. But when the Great Depression hit, the Indy plant became a casualty, closing in 1932. Decades later, after years of non-use and little maintenance, the structure had become an eyesore. That changed in 2017 when a development firm bought the property. They would eventually transform it into a mixed-use facility, gaining national accolades for their work.



credit: Northern Window

LIBERTY LOFTS

(FORMERLY LIBERTY TEXTILE BLDG.)

Cleveland, OH Built: ca. 1885

Windows: Arched Single Hung with custom grid

This 4-story building was occupied by various manufacturers for its first 30+ years. Then in 1919, Liberty Textiles moved in and stayed until 1987. After 3 decades of unoccupancy, it was purchased and remade as loft apartments. Window replication required extra attention with multiple bends and sizes. But Quaker's expertise with custom shapes put all parties at ease.

Accessories

recreate important details

Very few classic buildings ever don the same architectural design. Fortunately, Quaker doesn't see that as an obstacle. With decades of experience supplying historically-accurate accessories, we can provide a multitude of installation components such as panning, trim, subsill/receptor, and break metal -- even custom, job-specific accessory dies when necessary. Other extras include custom infill for faux arches, window operating control devices, decorative ogee lugs, and more.



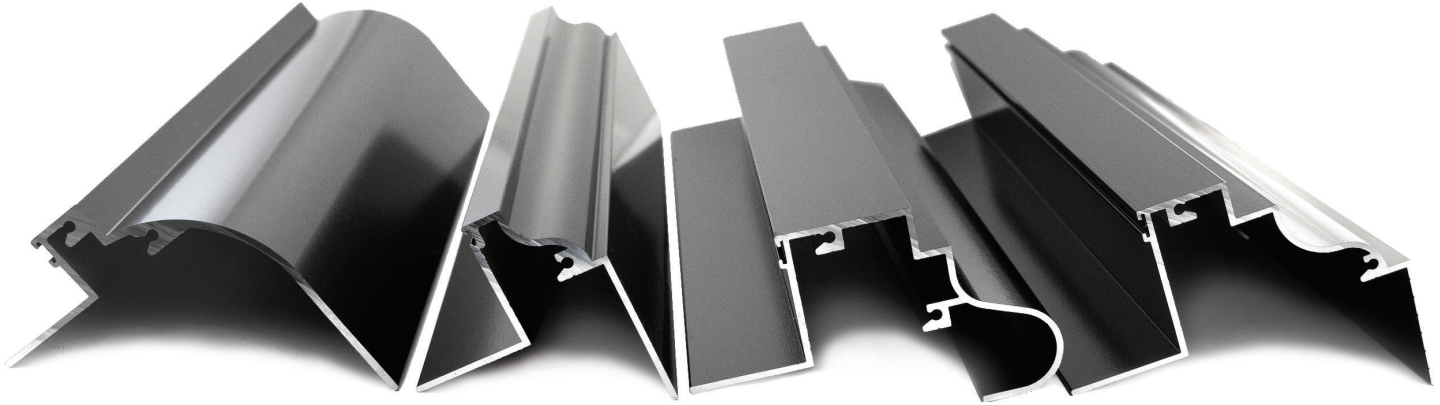
CROSSTOWN CONCOURSE (FORMERLY SEARS CROSSTOWN BUILDING)

Memphis, TN Built: 1927

Windows: Fixed with Floating Project-Out

A mere 180 days after construction began, Sears Crosstown opened -- a remarkably efficient feat considering it was 14 stories tall and covered 1.5 million sq. feet. By the mid-1990s, operations there had ceased, leaving what was once the largest building in Memphis completely empty. Developers were told to knock this National Register member down but resisted and soon embarked on a massive renovation project which included 3,200+ windows. Seven custom dies were necessary. The result was tabbed as the largest historic adaptive re-use, LEED-Platinum project in the world. The Art-Deco gem is now a mixed-use, vertical urban village i.e. "a city within a city". More than 3,000 people live, work or make their way through the building daily.

Quaker Historical Accessories



This is a sampling of the many historical pannings and accessories Quaker has available. Custom profiles available.



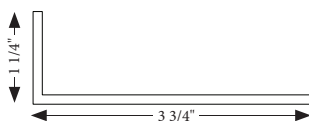
ST. AUGUSTINE HIGH SCHOOL

New Orleans, LA Built: 1951

Windows: Impact-Rated Project-Out & Fixed

When built, this school became an all-boys, educational facility for New Orleans' African-American populace. Famous alumni over 7+ decades include multiple actors, musicians, NFL and NBA players, state politicians, and the 2nd African-American mayor in New Orleans' history. School renovations and additions in 2021 incorporated Quaker H-Series windows, which were also Impact-rated -- designed to meet ASTM 1886 (Large Missile Impact - Level D) testing requirements. Impact calculations were performed by Quaker pre-install so that proper anchorage accessories would be included.

St. Augustine High School Impact Trim



THE LOFTS AT STEHLI SILK MILL

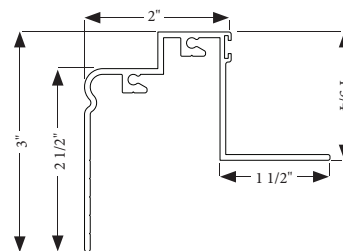
(FORMERLY STEHLI SILK MILL)

Lancaster, PA Built: 1897

Windows: Single Hung, Project-Out, Fixed & Fixed Circle

When it was completed, Stehli Silk Mill's Lancaster location was the world's second largest silk mill. The huge mill had almost 2,100 employees at its peak, and 10 acres under roof. Alas, the Mill's relevance faded and operations ceased in 1953. The National Register member has been reborn as loft apartments with the help of Quaker H-Series windows, a custom designed panning die, and custom break metal to infill the soft arches above each window.

Stehli Silk Mill Custom Panning Die



Glass and Grids

Countless Configurations

Whether glass specs call out sound control, safety necessities, thermal values, special tints, custom grid bars, or custom grid patterns – or a combination of some or all – Quaker has the products and know-how to accommodate your project requirements.



THE MILTON

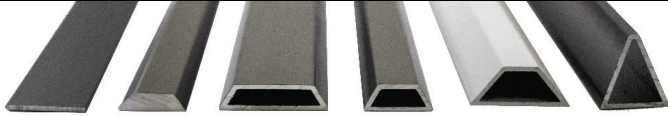
(FORMERLY OLD-MERCHANTS NATIONAL BANK & TRUST CO.)

Battle Creek, MI Built: 1931

Windows: Fixed with custom grid

Back in the 1830s, Milton Township was the name of the settlement that would eventually become Battle Creek. Hence, developers chose The Milton as the name for Battle Creek's Old-Merchants National Bank & Trust building during its renovation. Found on the National Register, the Art-Deco, 19-story structure was a beehive of activity for many years as Old-Merchants Bank was the preferred financial institution for several of the large cereal companies in the area. Surprisingly, the early 21st century saw the structure sit unused for 10 years. The idle time led to a heavy dose of deterioration until a local development group launched renovations in 2019 and remade it into a mixed-use facility. New Quaker historical windows with custom grids were a large part of the 3-year project, which was given a 2023 Building Award from the Michigan Historical Preservation Network.

Applied Grid Profiles



Grid profiles shown above are just a sampling of the many Quaker has available. Custom profiles available.

Glass Choices

- Pane thickness: $\frac{3}{32}$ ", $\frac{1}{8}$ " $\frac{5}{32}$ ", $\frac{3}{16}$ ", $\frac{1}{4}$ ", $\frac{5}{16}$ "
- I.G. thickness: 1" (2-pane), $1\frac{3}{8}$ " (3-pane)
- Glass Types: Dual Silver Low-E, Triple Silver Low-E, Interior Pane Low-E, Tempered Safety Glass, Laminated (.030, .060, .090) Spandrel, Solar-Cooled, Obscure (for privacy), Bird Glass, Tints, Ballistic-rated, and more



LINNEAN HOUSE – MO BOTANICAL GARDENS

St. Louis, MO Built: 1882

Windows: Single Hung, Half Round Single Hung,

Arch Head Single Hung with custom geometric SDLs

Linnean House is the oldest continuously operating public greenhouse west of the Mississippi River. Window renovations saw Quaker address a number of items: building extremely tall and wide geometric hung windows (some wider than 5' and taller than 10'), matching existing soft arches and half round shapes, building and applying geometric SDLs, providing a custom color, and customizing a panning die to copy the original architectural design



IOWA CITY SENIOR CENTER

(FORMERLY US POST OFFICE)

Iowa City, IA Built: 1904

Windows: Fixed with custom glass

Once a busy Post Office, it became the local Senior Center when a newer, larger USPO was built in 1975. The structure has held its capacity as a Senior Center ever since. Recent renovations included new Quaker historical windows. Along with matching the original appearance, the new windows from Quaker incorporated much thicker glass panes for better sound dampening and added much-needed energy efficiency.



HOTEL JULIAN

(FORMERLY EMPIRE HOTEL & HOTEL VERTIGO)

San Francisco, CA Built: ca: 1900

Windows: Single Hung, Fixed with custom glass

If the picture looks familiar, then you're a movie buff. This was the sight of a cameo scene in the famous movie "Vertigo". It was the Empire Hotel then (1957). Later, the hotel would play off that fame by renaming itself Hotel Vertigo. Renovations have given The Vertigo a full makeover. That included new windows and Quaker's H-Series was the choice. Windows were given laminated glass for sound control and safety. The laminated glass also contained a neutral white interlayer for decorative purposes. Renovations also led to a new name, as the hotel rebranded. It's now called the Hotel Julian but the hotel's Hollywood connection still remains.

Colors and Finishes

The Possibilities are Endless

Don't let the necessity for a specific color stop your project. Along with our 30+ "Quick-Pick" colors at your fingertips, **ANY** color in the spectrum is available with our custom color capabilities. Multiple finishes and options add more choices to our line-up.



credit: Frank Capasso & Sons / frankcapassoandsons.com

COLT GATEWAY (FORMERLY COLT EAST ARMORY)

Hartford, CT Built: ca. 1865

Windows: Project-Out, Fixed and Single Hung Colors: Holly Green, Colt Green (Custom) & Legacy Grey (Custom)

Around the end of the Civil War, the widow of Colt firearm inventor and industrialist Samuel Colt, ordered this 6-story armory to be built in the exact same place where the original Colt Armory had burned down a year earlier. Once done, it was larger, more fireproof and more decorative with an Italian-Renaissance look. In addition, the new Colt Armory carried over the most dramatic feature of the original; the blue onion dome with gold stars, topped by a gold orb - the undisputed Colt symbol. Colt Mfg. occupied the building until 1994 when it consolidated operations with their West Hartford location. Today, the armory has been transformed into something completely different; a LEED Gold certified, live/work community that contains residential and commercial spaces. Windows in the project were one of three colors. Some were Quaker's popular Holly Green. However, the majority showcased one of the two custom colors requested: Colt Green or Legacy Green.

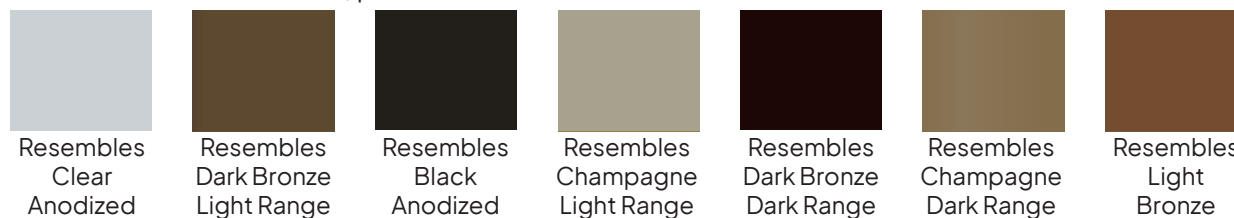
Colors and Finishes

Quick Pick and Custom Colors

The Basics: Color tones that never go out of style.

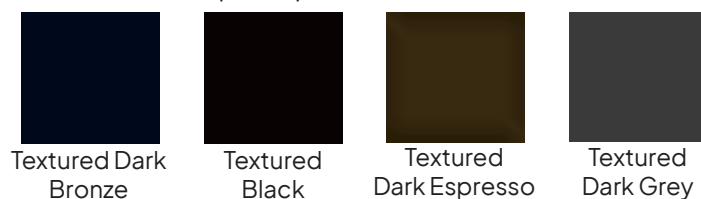


Resembles: Powder coat, paint finishes made to resemble an anodized look.



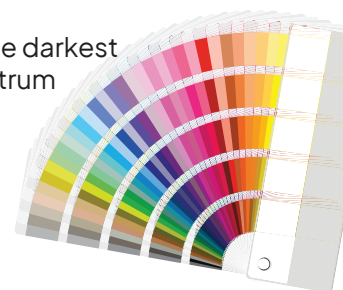
- Resembles painted finishes have double the warranty (10 years vs. 5 years for anodized)
- Shorter lead times as Quaker paints all aluminum lineals in-house while anodized must be outsourced.
- Better pricing across the board vs. anodized
- Consistent painted finish for each rail as opposed to the industry-accepted ranges that come with the anodizing process.

Textured: Unique depth and feel



Custom Paint Colors: A Quaker Specialty

- Our state-of-the-art, in-house painting facilities allow you to easily choose a custom color without incurring an exorbitant cost.
- From the lightest white to the darkest black, the whole color spectrum is right at your fingertips.



Although every effort is made, the sample colors shown in this brochure may not perfectly reflect the actual paint color once it has been applied. For an exact color match, please contact Quaker.

Quaker Windows & Doors does not assume any responsibility for possible misrepresentations of our colors, and reserves the right to add, remove or alter the color offerings and/or information shown here without notice.

Colors and Finishes

Finishes, Add-ons, and Warranties

Paint Finishes:

(per FGIA specifications)

- Standard: High-performance 2604 Powder Coat finish
- Upgrade: Max-performance 2605 Powder Coat finish*

**2605 finish not available for all colors*

Anodized:

Available by request if commercial anodized finishes are a must for your project.

- Quaker offers only Class I anodized finishes, the highest grade available for exterior usage and vastly superior to Class II anodized
- Seven Anodized colors ranging from Clear to Black

Heat Reflective: Keeps aluminum window and door exteriors cooler by repelling excessive solar heat.

- Proven technology adapted to work with windows
- Paint additive works much like Low-E works in glass
- Reduces the possibility of thermal heat transfer through windows.
- Available with these Quaker colors:
 - Black
 - Dark Bronze
 - Textured Black
 - Textured Dark Bronze
 - Textured Dark Espresso
 - Resembles Black Anodized
 - Resembles Dark Bronze Anodized (Dark Range)

Paint & Finish Warranty:

- 10 year limited warranty on 2604 paint finish
- Up to 20 year limited warranty on 2605 paint finish
- 5 year limited warranty on Anodized finishes
- See complete warranty details at **QuakerCommercialWindows.com**



ALLIED ARTS BUILDING

Lynchburg, VA Built: 1929-1931

Windows: Project-Out & Fixed

Color: Oregano (custom)

Erected over a 2-year period during the onset of The Great Depression, Lynchburg's Allied Arts Building was a busy office and professional space for many years. At 17 stories, the Art-Deco skyscraper was the tallest building in Lynchburg for decades. Its significance faded late in the century, yet its historical value was never questioned, as evidenced by its addition to both the Virginia Landmarks Register and the National Register. A redevelopment plan kicked off in 2019 and was completed approximately 2 years later. A custom window color to parallel the structure's greenstone base, and compliment the yellow brick, was requested, and Quaker delivered an exemplary match.

STATE CAPITOL ANNEX

Denver, CO Built: 1937-1939

Windows: Single Hung

Color: Resembles Clear Anodized

Built during the Great Depression, this Art Deco landmark stands adjacent to the Colorado State Capitol. Over its lifetime, it has housed numerous state and federal agencies. A modernizing renovation was recently done to increase the Annex's energy-efficiency while also preserving its distinctive historic façade. Quaker's H-Series windows supported both goals. A faux anodized finish from our Resembles Color Group maintained the building's original exterior aesthetic, while dual low-e glazing teamed with Quaker's patented SolidCore Technology™ thermal barrier to significantly enhanced energy efficiency. Select windows were also fitted with custom ballistic-rated glass to meet specialized security requirements in designated areas.



WILSON LOFTS

(FORMERLY CLINTON BRIDGE & IRON WORKS)

Clinton, IA Built: 1914

Windows: Single Hung, Fixed, & Geometrics

Color: Holly Green with optional 2605 Finish Upgrade

After many years of success in the iron industry, the Wilson family had their namesake building erected in 1914. It later became a JC Penney store and stayed that way through the late 1990s. After the turn of the century, a long list of revolving door-owners led to apathy resulting in a decayed appearance. A development group reset the building's direction, turning it into a mixed-use establishment. Developers chose to upgrade their color choice to include a 2605 paint finish to better combat humid summers along the Mississippi River and harsh Iowa winters. Developers were rewarded for their fine work when they received the 2024 Preservation Iowa Award.

TRUE REFORMER BUILDING

Washington, DC Built: 1902-1903

Windows: Single Hung, Project-Out, Fixed, & Extended Half Round

Color: Dark Bronze with Optional 2605 Finish

This 4-story building was the first in the U.S. to be completely designed, built, financed, and owned by the African American community after Reconstruction. Nearly 120 years later, renovations were made which included Quaker H-Series windows. Because DC temps can occasionally hit single digits in the winter and triple digits in the summer, plus humidity always seems to be high, an upgraded 2605 paint finish was specified to provide better, year-round weatherization.



LEED Certification



Today's historic preservation professionals are looking beyond window replication. They seek solutions that enrich environmental performance, energy efficiency, and occupant health. Metrics such as U-values, Solar Heat Gain, and Recycled Material Content have become critical considerations. Quaker's historic product line is designed to support these priorities and generate LEED point possibilities.

LAWSON HOUSE

(FORMERLY LAWSON YMCA)

Chicago, IL Built: 1931

Windows: Single Hung

LEED: Gold

When built, this magnificent 24-story building was a YMCA. It was named after Victor Lawson, a newspaper editor and major donor to Chicago's YMCA program. For decades, it provided housing and services to men of all ages and backgrounds. Developers began a \$120 million restoration project in 2022 and Quaker's historically-correct windows fit right into their plan. Today Lawson House has been fully revived, offering housing plus residential amenities and services to low-income or homeless men and women.

Quaker Window Products, Inc. does not make any guarantee of LEED-accreditation or Level Certification with the use of Quaker products.

credit: Chicago Yimby / chicagoyimby.com



1-800-347-0438

THE ARABELLA ► THE WILLIAM ▼

(FORMERLY HORLICK'S MALTED MILK COMPANY)

Racine, WI Built: 1882-1910

Windows: Single Hung and Fixed

LEED: Silver (The Arabella) | Gold (The William)

Over the course of nearly 3 decades, the Horlick family built a 14-building complex dedicated to producing malted milk -- a product they invented. Malted milk would go on to become a great success in the U.S. and around the world. In the 1950s, despite the company thriving, it began selling off some of the structures. By 1975, all of the Horlick buildings in Racine had been sold to various entities. In late 2019, after years of vacancy, developers began a meticulous refurbishing process of the entire campus. Two of those structures are now named after William and Arabella Horlick, one of the company founders and his wife. Both were renovated into large apartment communities with Quaker's historical windows playing a prominent role. In fact, Quaker windows are now found in nearly every building on the property, which has been renamed Belle City Square. The entire complex has been added to the Wisconsin and the National Historic Registers.



credit: BelleCitySquare.com



credit: BelleCitySquare.com

More LEED-certified historical projects containing Quaker windows:

LEED Platinum

- @4240 - St. Louis, MO (former Southwestern Bell Telephone)
- Crosstown Concourse - Memphis, TN (former Sears Building)
- Green Exchange - Chicago, IL (former Cooper Lamps)

LEED Gold

- Capewell Lofts - Hartford, CT (former Capewell Horse Nail Co.)
- Colt Gateway - Hartford, CT (former Colt East Armory)
- Power House Building - St. Louis, MO

LEED Silver

- Cupples Station #1 - St. Louis, MO
- The Laurel - St. Louis, MO (former Stix, Baer & Fuller Dept. Store)
- Global Water Center - Milwaukee, WI (former Molitor Box Factory)

LEED Certified

- Beekman Residences - New York, NY (former Temple Court)
- Brew House - Milwaukee, WI (former Pabst Brewing)
- Drury Plaza - Santa Fe, NM (former St. Vincent's Hospital)
- Drury Plaza - Wichita, KS (former Broadview Hotel)
- Kaley Center - Wheeling, WV (former Riley Building)
- Kemmons Wilson Headquarters - Memphis, TN
- Mary Leila Lofts - Greensboro, GA (former Mary-Leila Cotton Mill)
- McCabe Hall, Marquette University - Milwaukee, WI
- Shoreland Apartments - Chicago, IL (former Shoreland Hotel)
- Studio Gang Architecture - Chicago, IL (former Polish Nat'l Alliance Bldg.)
- W.G. Pearson Magnet School - Durham, NC (former Hillside H.S.)

Architectural Support Services Group

Quaker's Architectural Support Services Group brings together a range of experience to help navigate the complexities of modern architectural planning. The group assists by providing product-related insights that complement your design goals and professional responsibilities.

Using a proactive approach to risk mitigation, Quaker's Architectural Support Services Group can assist across a broad spectrum of architectural considerations:



- Project Specification Review



- Product Performance Data and Application Guidance



- Local and Architectural Sales Support



- Job-Specific Testing: In-House and In-The-Field



- Architectural Product Guidance



- Design, Drafting and Thermal Modeling

Plus, Quaker has a dedicated commercial team with more than 200 years of combined industry experience.



Discover more details regarding Quaker's unique Architectural Support Services, and connect with your local Sales & Architectural Consultant.



Made in the USA of U.S. and imported parts



Quaker takes great pride in the fact that all of our windows and doors are designed and made at our manufacturing facilities located in Eldon and Freeburg, Missouri; right in the heartland of the United States of America.

At Quaker, we insist on a higher standard. That includes the materials and components provided to us by our supply chain partners. But our commitment doesn't stop there. It also comprises our patented designs, dedication to quality, unique services and more.

We are consistently looking to improve our offering because you, our client, deserve that from us. We wouldn't have it any other way.

BABAA

Build America, Buy America Act

Quaker certifies our H-Series windows satisfy the domestic pricing preference requirements set forth under **Build America, Buy America Act (BABAA)**.

- H-Series products are manufactured in the U.S. at our facilities in Missouri
- The cost of the domestically sourced components of H-Series products is greater than 55% of the total cost of the products

*Some projects may require project specific reviews based on product options selected to ensure that a 55% threshold is retained. Contact Quaker for project specific documentation.



From In Progress to Recently Completed:

Check out these Historical Renovation Projects from across the country, featuring Quaker H-Series Windows.

ALABAMA

- Greyhound Office Bldg. - Birmingham (*former Greyhound Depot*)
- Macaroni Lofts - Birmingham (*former Birmingham Macaroni Co.*)
- Webb Building - Birmingham (*former Dude-McCoy Bldg.*)

ARKANSAS

- Faulkner County Courthouse - Conway
- Hinton Resource Center - Little Rock (*former R.E. Lee School*)
- Museum of History - Fort Smith (*former Atkinson-Williams Whse.*)

CALIFORNIA

- The International School of SF - San Francisco
- V.A. Building 207 - West Los Angeles (*former V.A. Hospital*)

CONNECTICUT

- 20 Trinity Street - Hartford (*former state office bldg.*)
- 30 Trinity Street - Hartford (*former state office bldg.*)
- Bedford Gardens - Hartford (*former Gordon & Wagman Apts.*)
- State & Chapel Bldgs. - New Haven (*former Street Bldg. & Horowitz Bros. Bldg.*)
- Tremont Flats - Meriden (*former Aeolian Organ & Music Factory*)

GEORGIA

- Heritage Village - Atlanta (*former Waluhaje Hotel*)
- Paulding County Courthouse - Dalls

HAWAII

- Hocking Building - Honolulu (*former Hocking Business Hotel*)

ILLINOIS

- 1329 W. Chicago Ave - Chicago
- Broadview Apts. - East St. Louis (*former Broadview Hotel*)
- Burnham Schoolhouse Apts. - Elgin (*former Abby Wing School*)
- Courtyard 40 - Elgin (*former Spurlock Building*)
- Covent Apartments - Chicago (*former Covent Hotel*)
- Earle Apartments - Chicago (*former Earle School*)
- Lafayette Apts. - Rockford (*former Lafayette Hotel*)
- Maywood Fine Arts - Maywood (*former Post Office*)
- The Terminal - Chicago (*former Pyle-National Co.*)
- Water & Power Lofts - Rockford (*former Rockford Brassworks*)

INDIANA

- Cole Motor - Indianapolis (*former Cole Motor Car Co.*)
- Grand Gardner Hotel - Valparaiso (*former Gardner School*)
- Journeyman Distillery - Valparaiso (*former Woolen Mill Factory*)
- Karges Lofts - Evansville (*former Karges Furniture Mfg.*)
- The Marleigh - Indianapolis (*former apartment bldg.*)

IOWA

- 106 SW 7th - Des Moines (*former Carpenter Paper Co.*)
- 1917 Lofts - Red Oak (*former Red Oak Middle School*)
- East High Lofts - Sioux City (*former East Jr. High School*)
- Mt. Pleasant Correctional Facility - Mt. Pleasant (*former State Insane Asylum*)
- Police & Fire Dept. HQ - East Dubuque

KANSAS

- Lee Lofts Phase II - Salina (*former H.D. Lee Hardware Co.*)
- Legacy at Northeast - Kansas City (*former Northeast Jr. H.S.*)
- Y Lofts - Kansas City (*former YMCA of KCK*)

KENTUCKY

- 226 N. 17th St. - Louisville

- American Printing House for the Blind - Louisville
- Augusta Distillery - Augusta
- U of L Envirome Institute - Louisville (*former Business Womens Club and Republic Bldg.*)
- Gateway at Broadway - Louisville (*former Axton-Fischer Whse.*)

LOUISIANA

- Jax Millhouse & Marketplace - New Orleans (*former Jax Brewery*)

MAINE

- Bixler Hall, Colby College - Waterville

MARYLAND

- Ellicott Mill - Ellicott City (*former Patapsco Flouring Mill*)
- Fishmonger's Daughter - Cotaonsville (*former Heidelbach Grocers*)
- Foundry Lofts - Baltimore (*former American Type Founders Co.*)

MASSACHUSETTS

- 142 Main - Brockton (*former Kennedy's Dept. Store*)
- Banneker Prep Charter School - Cambridge (*former Matignon H.S.*)
- Loftel Boston - Boston (*former industrial factory*)
- Oxford Community Center - Oxford (*former Oxford H.S.*)
- Quabbin Visitor Center - Belchertown
- Schoolhouse Apts. - Rockland (*former Holy Family School*)
- The Lofts at Eagle Mill - Lee (*former Eagle Mill Paper Mill*)
- The Overlook - Weymouth (*former shoe factory*)

MICHIGAN

- 25 Division - Grand Rapids (*former McMullen Bldg.*)
- Berrien County Administration Building - St. Joseph
- Casa Del Rey - Detroit
- Cass County Administration Building - Cassopolis
- Detroit Historical Museum - Detroit
- Dreamtroit - Detroit (*former Warren Motor Car Co.*)
- Merchants Building - Detroit
- Palms Apartments - Detroit
- Peerless Building - Detroit (*former factory building*)
- Red Arrow Lofts - Detroit (*former Red Arrow Soda Co.*)
- Western Knitting Mills - Rochester (*former Red Arrow Soda Co.*)

MINNESOTA

- 1460-1468 Van Buren - Minneapolis (*former Northrup-King Bldg.*)
- Alexander Baker Apts. - International Falls (*former Baker School*)
- BIMOSDAA - Minneapolis (*former Film Exchange Bldg.*)
- Mary Hall - St. Paul (*former St. Joseph Hospital Nurse's Dorm*)
- Summit Terrace Flats - St. Paul (*former 610-616 Summit Apts.*)

MISSISSIPPI

- Chickasaw County Courthouse - Houston

MISSOURI

- 21C Hotel - St. Louis (*former YMCA*)
- 3600 S. Grand - St. Louis (*former Grandview Arcade/Melba Theater*)
- 3809 Kingshighway - St. Louis
- 3825 Kingshighway - St. Louis (*former Kingswa Bldg.*)
- Boone Theater - Kansas City (*former New Rialto Theater*)
- Carver School Apts. - Fulton (*former Geo.W. Carver School*)
- Hutcheson Arms Apts. - St. Louis
- Missouri State Fairgrounds - Sedalia
- St. Regis Apartments - Kansas City (*former St. Regis Hotel*)
- STL City Soccer Club HQ - St. Louis (*former Union Square Plaza*)
- The Rolla Building - Rolla (*former Missouri School of Mines*)
- West Bottom Flats - Kansas City (*former Abernathy Furniture*)
- Zhou B. Art Center - Kansas City (*former Crispus Attucks School*)



NAT'L PUBLIC HOUSING MUSEUM

(FORMERLY JANE ADAMS HOMES HOUSING DEVELOPMENT)

Chicago, IL Built: 1938

Windows: Fixed

NEW YORK

- 64 Jermain – Sag Harbor (former Schiavoni Plumbing & Htg.)
- Lofts at 1117 – Syracuse (former Kemp & Burpee Mfg. Co.)
- SouthWorks – Ithaca (former Morse Chain Mfg.)
- St. Catherine's Center for Children – Albany (former orphanage)
- Tonawanda City Hall – Tonawanda
- White Plains Armory – White Plains

NORTH CAROLINA

- 500 W. Rockspring – Henderson (former Eaton Johnson H.S.)
- Commonwealth Vintage – Charlotte (former Cole Mfg. Co.)
- MOJUD Lofts – Greensboro (former hosiery Mill)
- Spinning Mill Apts. – Clayton (former Clayton Spinning Mill)
- The Restoration – Asheville (former Bank of Asheville)
- Whitted Human Services Center – Hillsborough (former Hillsborough Township H.S.)

NORTH DAKOTA

- North Dakota State Capitol – Bismarck

OHIO

- 42 S. Superior – Toledo (former Hoppe & Strub Bottling)
- 300 Prospect – Cleveland (former Record Rendezvous)
- Castle Block Apts. – Ashtabula (former Castle Block Dry Goods)
- Starling Yard – Columbus (former West High School)
- The Agora – Cleveland (former Metropolitan Theatre)
- Willoughby Union – Willoughby (former Willoughby H.S.)

OKLAHOMA

- The Harmony – Oklahoma City (former Harmony Public School)
- The Nova – Oklahoma City (former Chevrolet Motor Co. Bldg.)
- Tulsa County Courthouse – Tulsa

OREGON

- Hanby Middle School – Gold Hill
- Medford Middle School – Medford (former Medford H.S.)
- V.A. Health Care System Facility – Roseburg

PENNSYLVANIA

- 105 E. High – Manheim (former Stiegel Elem. School)
- 147 Berkley – Philadelphia (former Arguto Bearing Co.)
- 1101 Catherine – Philadelphia (former Philadelphia Macaroni Co.)
- 1801 N. Howard – Philadelphia (former Star Carpet Mill)
- 7208 Germantown Ave. – Philadelphia (former Community Bank)
- B'nai B'rith Apts. – Reading
- Boggs Building – Pittsburgh (former Boggs & Buhl Dept. Store)
- Cannonball Club – Philadelphia (former Morse Elevator Works)
- Carriage Car Lofts – Philadelphia (former trolley depot)
- Fidelity Bank HQ – Scranton (former Scranton Electric)
- Gladstone Residences – Pittsburgh (former Gladstone School)
- Letsche School Apts. – Pittsburgh (former Letsche E.S.)

- Liberty Coca-Cola Dist. – Philadelphia (former Crown Can Co.)
- May Building – Pittsburgh (former May Drug Co.)
- The Residences at Washington Trust – Washington (former Washington Trust Co.)

RHODE ISLAND

- La Salle Academy – Providence

SOUTH CAROLINA

- Coach Music Factory – Greenville (former Roe Carriage Factory)
- De La Howe Hall, SC Governor's School – McCormick
- Hub City Bottleworks – Spartanburg (former Coca Cola Plant)

TENNESSEE

- Inn Cahoots Hotel – Nashville (former Cornerstone Bar)
- Lewis County Courthouse – Hohenwald
- Melrose Lofts – Memphis (former Melrose High School)
- MHM Architecture – Knoxville (former Sanitary Laundry Bldg.)
- The Waymark – Chattanooga (former Chattanooga Bank)

TEXAS

- Moore Grocery Lofts – Tyler (former Moore Grocery Co. Whse.)
- The Commons at St. Anthony – Amarillo (former St. Anthony Hosp.)

UTAH

- Barrell and Annex Bldgs. – Salt Lake City (former warehouses)

VIRGINIA

- Barcroft Apartments – Arlington
- Factory at Upper Spotsy – Fredericksburg (former Sylvania Plant)
- The Carousel – Richmond (former Dominion Energy offices)
- The Mansly – Alexandria (former JC Penney's)
- Whitefield Commons – Arlington (former Windsor Apts.)

WASHINGTON DC

- S.O.M.E. Headquarters (former WARL Shelter & Animal Hospital)
- St. Albans School
- The Westchester Apts.

WEST VIRGINIA

- Interwoven Lofts – Martinsburg (former Interwoven Mill)

WISCONSIN

- 1412 National – Milwaukee (former Blue Cross/Blue Shield of WI)
- Brooke Street Lofts – Fond du Lac (former Northern Casket Co.)
- Cabrini Lofts – Oshkosh (former St. Francis Cabrini School)
- Historian Hotel – Madison (former Churchill Bldg.)
- St. Francis De Sales Seminary Henni Hall – St. Francis
- Historian Hotel – Madison (former Churchill Bldg.)
- Streetcar Lofts – Milwaukee (former Underwriters Exchange)
- Tenor High School – Milwaukee (former Sentinel Bldg.)
- ThriveOn King – Milwaukee (former Gimble-Schuster's Bldg.)

HISTORICAL SERIES

Find more information on Quaker windows and doors



 www.QuakerCommercialWindows.com

 1-800-347-0438

 commercial@quakerwindows.com



Made in America: All Quaker products are designed and manufactured in the United States at our state-of-the-art facilities in Eldon, MO (above) and Freeburg, MO.



June, 2026 V7



On the cover:

BROOKS JUSTICE BUILDING

(FORMERLY BOYLE BUILDING)

Little Rock, AR Built: 1909

Windows: Single Hung and Fixed

Originally a bank, this was the tallest building in Arkansas when built. A real estate tycoon by the name of Boyle bought it in 1916 and gave the building his name. After a quarter century of vacancy, the 12-story Boyle Building was renovated and is now mixed-use with the primary tenant being the offices for the State Attorney General and his staff.

Quaker Window Products reserves the right to change or discontinue any products or options within this brochure without notice.