



M600 Series 3 1/4"' Frame Depth Casement (Project-Out)

M600 Series Casement (Project-Out)

Features

- ♦ Commercial Framing System
 - 31/4" main frame
 - Sealable corner keys
 - Crimp/Screw connections
 - 0.094" wall thickness of interior and exterior walls, 0.070" wall thickness elsewhere
- ♦ Enhanced Design
 - Azo-braided channel receives Azon pour and debridge thermal break which is ½" wide in all main frame and vent rail extrusions
 - Clean squared edges
 - 3" narrow sitelines
- ♦ With or Without Integral Nailing Fin
- Glazing
 - 1" insulating glass
- \(\text{Hardware}\)
 - Heavy-commercial Truth Contour[™] locking system (Crank-out only)
 - Low profile cam handle (Push-out only)
 - Crank-out available (4-Bar hinges or butt hinges)
 - Push-out available (4-Bar hinges)
- Screen
 - Standard screens (Crank-out only)
- Meets ADA Requirements (ADA Handle Required, Crankout only)

Options

- Available Configurations
 - Project-out Casement
 - Push-out or Crank-out (Left or Right)
 - Continuous frame capabilities
- ♦ Muntin Choices
 - Internal or simulated divided lites available
- ♦ Limited travel hardware
- ♦ Glazing
 - Multiple Low-E and argon glazing choices
 - Triple glazing (Energy TG)
 - Capillary tubes
 - Wide variety of glazing, tinting and thickness options
- ♦ Panning & Trim Choices
 - Wide variety of panning, receptor and trim available
- Mulling
 - Wide variety of structural mulls

Benefits

- The capacity to match exterior colors for unique project facades
- The ability to facilitate large sizes for taller and wider window openings
- Modern appearance merged with superior structural integrity

Performance

Structural & Thermal (test reports or thermal simulations available upon request)

Model	Casement (Project-Out)
Test Sizes	36" x 60"
NAFS Rating	AW-70
Air Infiltration (cfm/ft²)	<0.10
Water (No Penetration) P.S.F.	up to 15
CR (Condensation Resistance)	29-47
U-Value (ranges based on multiple Low-E/Argon combinations)	0.32-0.57
SHGC (ranges based on multiple Low-E/Argon combinations)	
STC/OITC (ranges are based on the use of multiple glass pane thicknesses)	29-43/23-34

Due to periodic re-certification requirements, result shown may vary.

Operating Force: 6 lbf (maintain motion), 8 lbf (latches), 3 lbf (ADA Handle)

Our products are tested to the standards of and certified by some of the foremost organizations in the fenestration industry.













M600 Series 3 ¼ Frame Depth Casement (Project-Out)

Shown with Push-Out Hardware and Nailing Fin

M600 Series Casement (Project-Out)

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M600 Series 3 1/4" Frame Depth Casement (Project-Out)

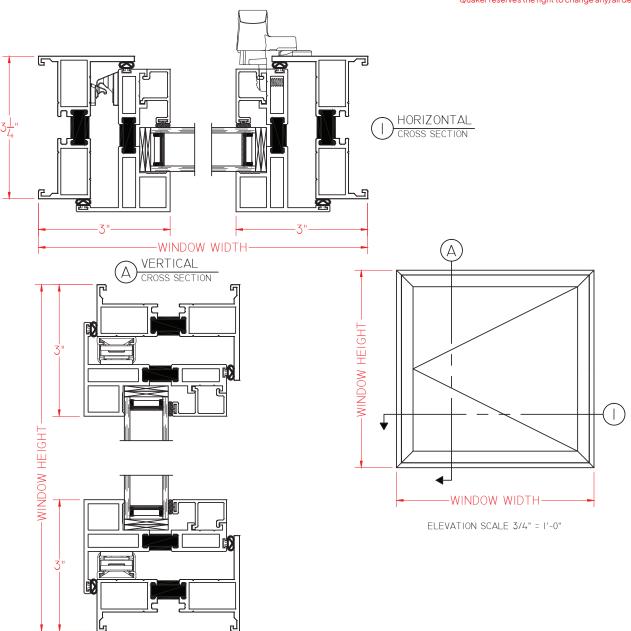
M600 Series Casement (Project-Out)

Shown with Push-Out Hardware and without Nailing Fin

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8/2025 - V11













M600 Series 3 ¼'' Frame Depth Casement (Project–Out)

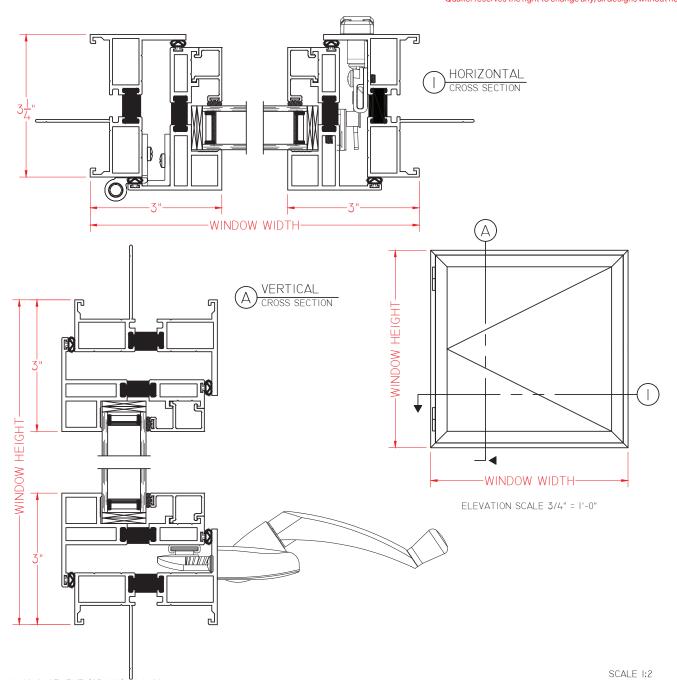
Shown with Roto Hardware and Nailing Fin

M600 Series Casement (Project-Out)

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M600 Series 3 ¼" Frame Depth Casement (Project-Out)

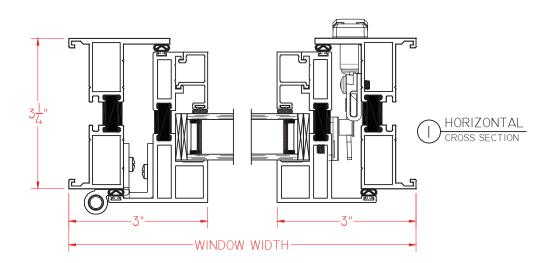
Shown with Roto Hardware and without Nailing Fin

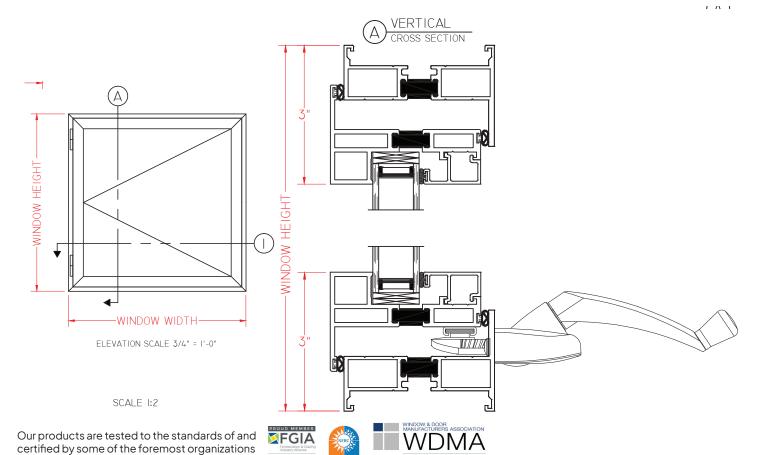
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in the fenestration industry.







M600 Series 3¼" Frame Depth Casement (Project-Out)

M600 Series Casement/Casement (Project-Out)

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