



## M600 Series Fixed (Picture Window)

#### **Features**

- ♦ Commercial Framing System
  - 31/4" main frame
  - Sealable corner keys
  - Crimp/Screw connections
  - 0.094" wall thickness of interior and exterior walls, 0.070" wall thickness elsewhere
- ♦ Enhanced Design
  - Azo-braided channel receives Azon pour and debridge thermal break which is ½'' wide in all main frame and vent rail extrusions
  - Clean squared edges
  - 11/8" narrow sitelines
- ♦ Glazing
  - 1" insulating glass

#### **Benefits**

- The capacity to match exterior colors for unique project facades
- The ability to facilitate large sizes for taller and wider window openings
- Modern appearance merged with superior structural integrity

#### **Performance**

Structural & Thermal (test reports or thermal simulations available upon request)

Model	Fixed (Picture Window)
Test Sizes	72" x 120"
NAFS Rating	AW-70
Structural Load P.S.F.	105
Air Infiltration (cfm/ft²)	<0.10
Water (No Penetration) P.S.F.	12
CR (Condensation Resistance)	31–60
U-Value (ranges based on multiple Low-E/Argon combinations)	0.18-0.50
SHGC (ranges based on multiple Low-E/Argon combinations)	0.13-0.68
STC/OITC	30-39/27-41

Due to periodic re-certification requirements, result shown may vary.

#### **Options**

- ♦ Available Configurations
  - Fixed
  - Continuous Frame capabilities
- Muntin Choices
  - Internal or simulated divided lites available
- ♦ Nailing Fin
- Glazing
  - Multiple Low-E and argon glazing choices
  - 13/8" Triple glazing (Energy TG)
  - Capillary tubes
  - Wide variety of glazing, tinting and thickness options
- Panning & Trim Choices
  - Wide variety of panning, receptor and trim available
  - Jamb filler
- Mulling
  - Wide variety of structural mulls

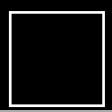
Our products are tested to the standards of and certified by some of the foremost organizations in the fenestration industry.











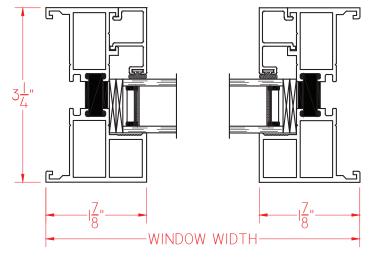
## M600 Series 31/4" Frame Depth Fixed (Picture Window)

# M600 Series Fixed (Picture Window)

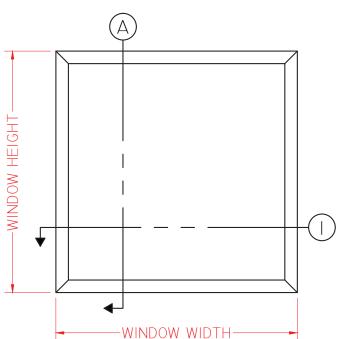
**Shown without Nailing Fin** 

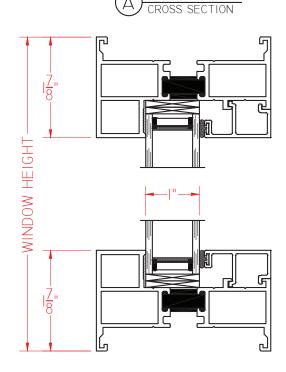
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**VERTICAL** 

ELEVATION SCALE 3/4" = 1'-0"

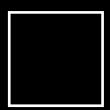
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## M600 Series 3 1/4" Frame Depth Fixed (Picture Window)

# M600 Series Fixed (Picture Window)

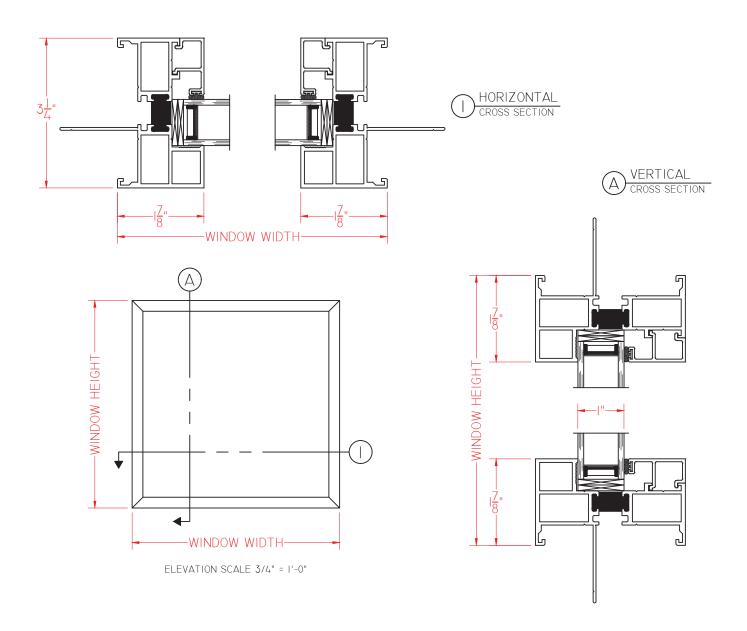
Shown with Nailing Fin

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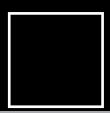
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### M600 Series 3 1/4" Frame Depth Fixed (Picture Window)

# M600 Series Fixed/Fixed (Picture Window)

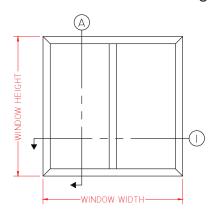
Shown with Double Jamb and 11/8" vertical center sightline (top graphics) or 3" vertical center sightline (bottom graphics)

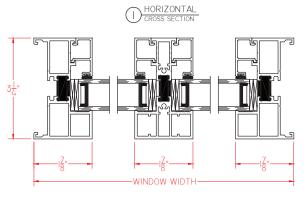
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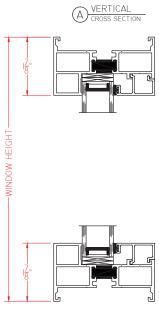
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#### Double Jamb with 11/8" Sightline

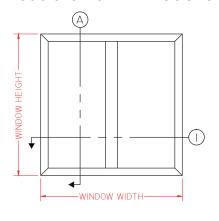


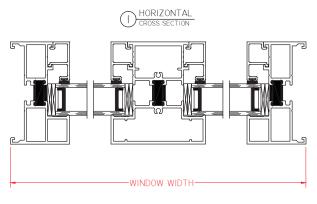


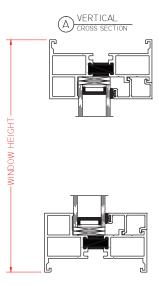


SCALE 1:2

### Double Jamb with Wide 3" Sightline







SCALE 1:2

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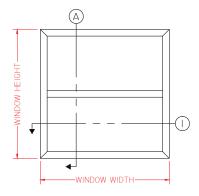
## M600 Series 3 1/4" Frame Depth Fixed (Picture Window)

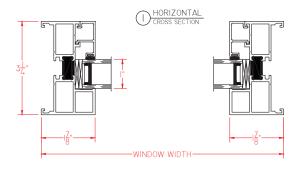
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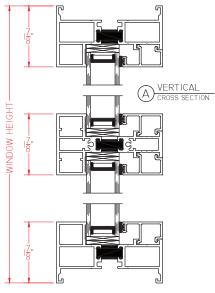
Shown with Double Jamb and 11/4" horizontal center sightline (top graphics) or 3"horizontal center sightline (bottom graphics)

Meeting Rail with Narrow 17/8" Sightline

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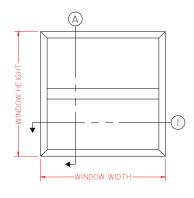


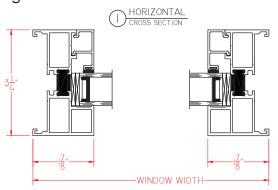


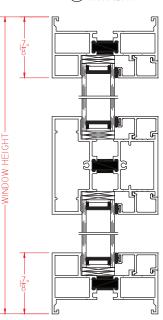
**VERTICAL** 

SCALE 1:2

### Double Jamb with Wide 3" Sightline







SCALE 1:2

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