



**QUAKER**

COMMERCIAL

# Commercial Color Guide

Aluminum | uPVC Vinyl



**Interior and Exterior  
Surface Coatings**

# Aluminum Color and Finish Choices (Interior and Exterior)

**Quick Picks:** Powder coat color choices in stock and instantly available.



**Aluminum Finishes:**

- Standard: 2604 High Performance Painted Finish
- Optional: 2605 Superior Performance Painted Finish

\*-Color only available in 2604 Finish

**Resembles:** Powder coat paint finishes made to appear as anodized.



**Textured:** Unique depth and feel to elevate your color choice.



**Heat Reflective Paint Additive (optional):**

Repels excessive solar heat to keep aluminum window & door exteriors cooler. Available with the following colors:

- Black
- Dark Bronze
- Textured Black
- Textured Dark Bronze
- Textured Dark Espresso
- Resembles Black Anodized
- Resembles Dark Brz. (Dark Range)

**Class I Anodized:** Highest grade anodic coatings.

**Custom Colors:** From one end of the spectrum to the other, any color you have in mind is available.



# Vinyl Color and Finish Choices

**Vinyl Colors (Interior/Exterior):** Pure uPVC vinyl colors.

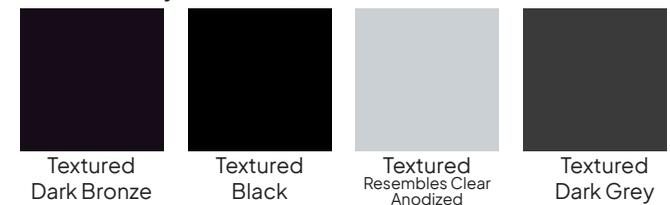


**Painted Colors for uPVC (Exterior only):** A full palette of painted colors in stock, plus custom colors too.



- 615- 05 Painted Exterior Finish
- Custom Exterior Colors Available

**Textured Laminate Coatings (Exterior#):** laminates for uPVC vinyl windows/doors.



- Meet RAL GZ716/1 test requirements for laminates
- #-Textured Black also available for the interior on select vinyl products

Although every effort is made, the sample colors shown in this brochure may not perfectly reflect the actual paint color once it has been applied. For an exact color match, please contact Quaker. Quaker Windows & Doors does not assume any responsibility for possible misrepresentations of our colors and reserves the right to add, remove or alter the color offerings and/or information shown here without notice.

# High Performance Coatings Tested to Withstand Extreme Conditions

## Aluminum (Interior/Exterior)

SPECIFICATION TESTED	FGIA 2604 High Performance	FGIA 2605 Superior Performance
Corrosion Resistance (Accelerated Testing)	3000 Hours	4000 Hours
Humidity Resistance (Accelerated Testing)	3000 Hours	4000 Hours
Weather Exposure	5 Years	10 Years
Color Retention	5 Years Fade = 5 Delta E	10 Years Fade = 5 Delta E

## uPVC Painted (Exterior)

SPECIFICATION TESTED	FGIA 615-05
Flash Point	175°F CC
Taber Abrasion	CS17 Wheel, 1,000 gm load (100 mg loss/1,000 Cycles)
Flexibility	1/8" Conical Mandrel

## uPVC Laminates (Exterior/Interior)

SPECIFICATION TESTED	RAL GZ716/1
Scratch Resistance	≥20
Abrasion Resistance	Grade 5
Weatherability	Colour change ≤ grey - scale 3

Contact Quaker for complete test data

## Backed by one of the Best Warranties in the Industry

### Standard Commercial\* Coverages (as of January 1, 2025)

2604 Finish (painted aluminum)	10 Years
2605 Finish (painted aluminum)	15 Years
Anodized Aluminum (Class 1)	5 Years
uPVC Vinyl Material (non-painted)	10 Years
615 Finish (painted vinyl exterior)	10 Years
RAL GZ716/1 (Laminate for uPVC Vinyl)	10 Years

\*"Commercial" is defined as a Multi-Family Dwelling/Structure or Commercial Building

# Standing Tall through Purposeful Design



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**Quaker Commercial Windows & Doors**  
**Eldon, MO | Freeburg, MO**



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